



GCW-40ST

CHECKWEIGHER

Automatic checkweighing static
weighing equipment



CONCEPT
MODULAR

GIROPES

WEIGHING SOLUTIONS



GIROPES



**GCW-40ST
CHECKWEIGHER**

GCW-40ST

An automatic, efficient and customizable industrial checkweigher.

High performance and precision with a hygienic and modular design.

The GCW-40ST has a modular structure that allows it to be easily integrated into any production line and incorporate other equipment to adapt to your specific needs or to the areas where it is located.

MODULAR DESIGN

Designed to suit various settings and production requirements. With interchangeable and scalable modules, we offer the flexibility to optimize performance in any manufacturing environment.

SIMPLIFIED MAINTENANCE

Low maintenance grade composed of interchangeable modules that allow easy customization and upgrading according to customer requirements.

QUICK AND EASY INSTALLATION

Designed to integrate seamlessly with other automation equipment and systems.

ADAPTABILITY TO FUTURE NEEDS AND LINE EXPANSION



MODULAR
DESIGN



EASY
ASSEMBLY

GCW-40ST Checkweigher

HIGH RESOLUTION LOAD CELLS

High precision and resolution load cells

SETTINGS

Possibility of adapting the width and length of the belt according to the customer's needs.
With a compact and stable design.

PERFORMANCE

Data evaluation with export to EXCEL/CSV or with optional connection to Gyscale Software

OPERATING MODE

The GCW-40ST checkweigher can work in checkweigher mode or in scanner mode. In checkweigher mode, it identifies and manually corrects products with non-conforming weight, keeping production running smoothly. In ejector mode, out-of-specification items are automatically diverted to the optional ejector, with a configurable time for accurate and uninterrupted operation.



Dimensions of weighing belt structures L300 x H200
L400 x H280
L400 x H400
L600 x H400

Production Up to 20 ppm (depending on package weight and size)

Maximum capacity according to dimension From 1.5 kg to 15 kg (see belt structures and capacity table)

Protection rating IP54 (standard), IP65 (optional)

Electric panel Stainless steel AISI 304L

Entry guides Stainless steel AISI 304L
Optional - Polymeric materials for high humidity environments (consult us)

Optional reject system Compressed air
Pneumatic piston system

Conveyor belt: Standard with FDA regulatory approval

Labeling system Optional (consult us)

Inputs Product presence sensor
Line commissioning
Line shutdown

Outputs Start up and stoppage the conveyor
Sensor light/buzzer
Auxiliary exit for equipment monitoring
Ejector

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**GCW-40ST
CHECKWEIGHER**

LUMINOUS/SOUND BEACON
2 COLORS



GI410 INDICATOR
Checkweigher function

PROXIMITY
SENSOR



CONVEYOR BELT



Connection cabinet
and emergency stop
(image with optional
stainless-steel version)

IP67 LOAD CELL



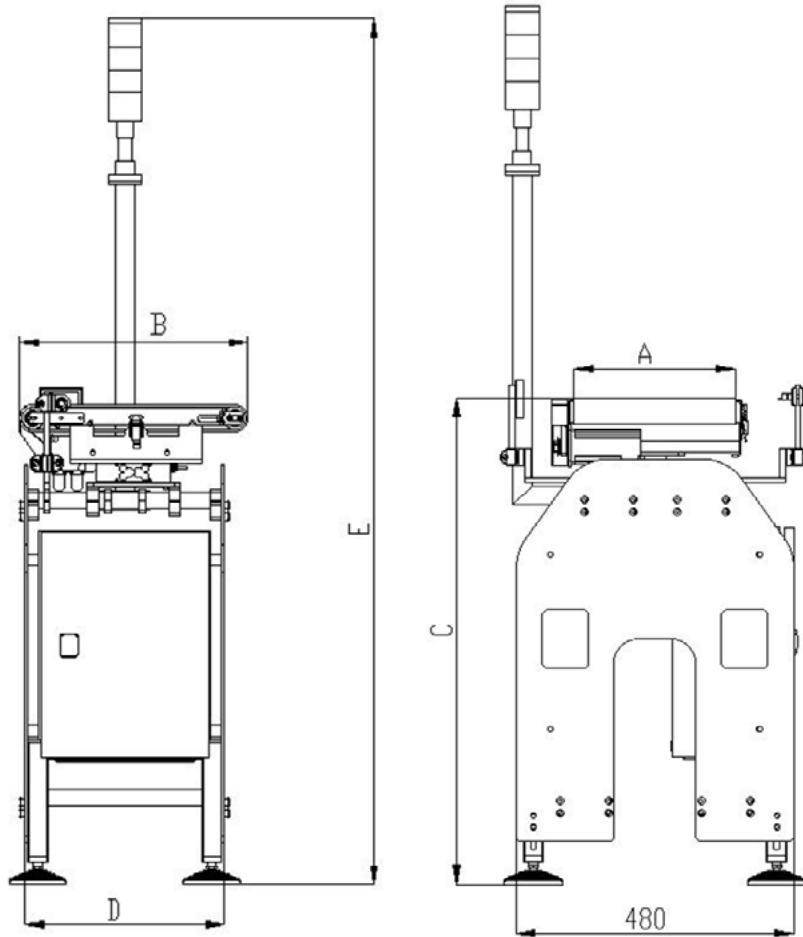
Rubber feet
(optional in
stainless steel)



Technical characteristics

<i>Models according to belt structure</i>	<i>Capacities</i>	<i>A</i>	<i>B (L)</i>	<i>C</i>	<i>D</i>	<i>E</i>
L300 x H280	1.5 kg /3kg	280	300	800-950	350	1500-1650
L400 x H280	6kg /15kg	280	400	800-950	350	1500-1650
L400 x H400	6kg /15kg	400	400	800-950	350	1500-1650
L600 x H400	6kg /15kg	400	600	800-950	350	1500-1650

(dimensions in mm)
800 - 950 (adjustable feet +/- 100)



Reach according to belt structure dimensions 1.5 / 3 kg with belt structure L300 x H200
6 / 15 kg with belt structure L400 x H280
6 / 15 kg with belt structure L400 x H400
6 / 15 kg with belt structure L600 x H400

Cadence (ppm) Max. 20

Motor Servo Motor

Transport direction From right to left or from left to right (specify when ordering)

Working height (mm) 800 - 950 (adjustable feet +/- 100)

Ground clearance (mm) up to side plate (65 mm), up to frame (205 mm)

Operating temperature °C 0°-40°C

protection rating IP54 (standard), IP65 (optional)

Feeding 230V 50Hz

Material of the scale frame Stainless steel AISI 304L

Weight 30 kg: Belt structure L300 x H200

31 kg: Belt structure L400 x H280

32 kg: Belt structure L400 x H400

34 kg: Belt structure L600 x H400

Weight display GI410 stainless steel IP65 with LCD display and numerical keypad

Input /Output Ethernet
RS232

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**MODULAR
SYSTEM**



**METAL
DETECTOR**

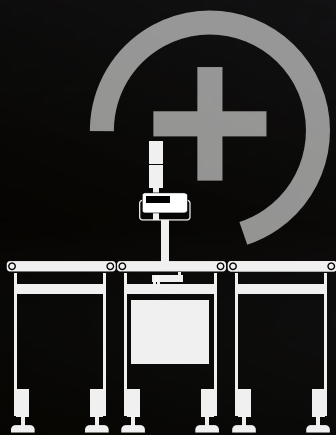


**EJECTION SYSTEM
AIR OR PISTON**

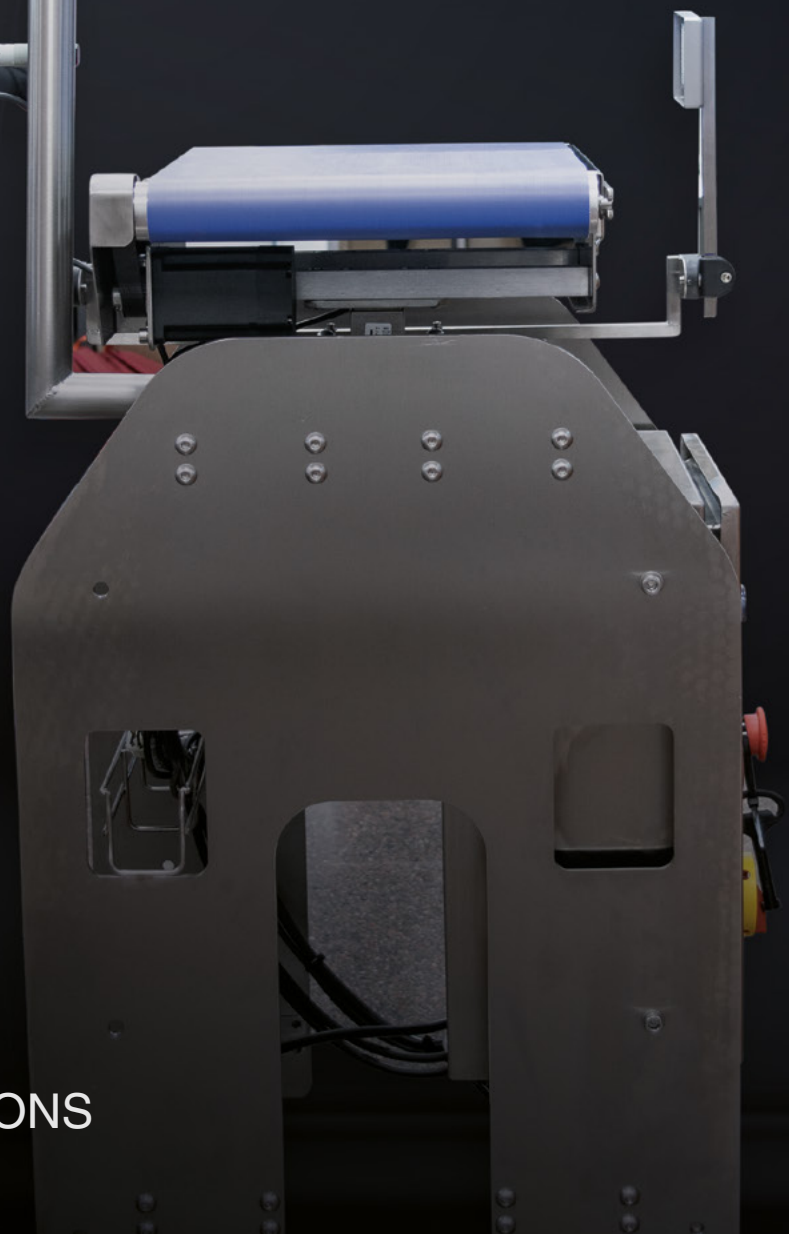


**LABELING SYSTEM
PRODUCT
IDENTIFICATION**

**Static weighing
controller, integration
in production lines.**



**EXPLORE
CONFIGURABLE SOLUTIONS**





Labeling system (optional)

Crucial for product identification, traceability and compliance with regulations and market requirements. Prints necessary information on labels, such as barcodes, expiration dates, lot numbers, logos, etc.

Continuously supplying labels to the application system.

Guarantees label placement accuracy.



Metal detector air or pneumatic piston (optional)

The metal detectors use powerful digital signal processing technology and have high levels of sensitivity to detect the smallest ferrous, non-ferrous and stainless-steel contaminants.

Adjust to any application with custom conveyor systems and rejection options that we manufacture to your specifications.



Ejection system air or pneumatic piston (optional)

Implementing an effective ejection system contributes significantly to process efficiency and quality, reducing costs associated with defective products.

REJECTION SYSTEM (OPTIONAL):

- *Compressed air*
- *Pneumatic piston system*

GISCALE PRO Software PC (optional)



With Giscale PRO you can manage production lines by: product, operator or scale.

Outstanding features:

- **Multi-license (can be managed from multiple computers).**
- **Unique compatibility with indicators of the GI4xx PROD family**
- **Allows integration with ERPs and MES.**
- **Allows multiple viewers to be managed and configured simultaneously.**

Its application of the **Real-Time Production Panel Module**: Viewing of the work rate in %, in number of weighings and the product given away (per operator and scale). Objective and reliable data in real time, allowing immediate action to be taken.

GCW-40ST



40ST Checkweigher

Description	Capacity	Accuracy	#Code
GCW-40ST - static weighing 300x200	1.5 kg	0.5 g	-
GCW-40ST - static weighing 300x200	3 kg	1 g	-
GCW-40ST - static weighing 400x280	6 kg	2 g	-
GCW-40ST - static weighing 400x280	15 kg	5 g	-
GCW-40ST - static weighing 400x400	6 kg	2 g	-
GCW-40ST - static weighing 400x400	15 kg	5 g	-
GCW-40ST - static weighing 600x400	6 kg	2 g	-
GCW-40ST - static weighing 600x400	15 kg	5 g	-

SOFTWARE PC

Description	#Code
GISCALE PRO (Software PC)	-

OTHER SETTINGS

Description	#Code
AISI 304 stainless steel entry guides	-
Entry guides with polymeric materials for high humidity environments	-
Rejection system: Compressed air	-
Rejection system: Pneumatic piston	-
Labeling system	consult
Metal detector	consult