

USER MANUAL WEIGHT INDICATORS



DGT: INDICATOR, REPEATER, TRANSMITTER OF WEIGHT



Indicators for bench or panel applications.



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1. INTRODUCTION

The purpose of this manual is to help the user knowing the weight indicator's various functioning modes, the keys' functions and the display indications. It is possible to incur into the phrase **"TECH.MAN.REF."**: this means that an advanced function is being described (therefore, for the technical personnel) which is further explained in the corresponding technical manual.

We advise to follow carefully the instructions for programming the weight indicator; by taking actions not indicated in this manual, the proper functioning of the scale could be compromised.

In addition to having all the characteristics of a high precision scale, the indicator has the unit of measure conversion function, switching of net/gross weight, set point on the gross weight/net weight/pieces, in/out weigh, multiscale repeater, alibi memory, hold function, peak detector, weighing totaliser and piece counter.

These features make it suitable for industrial use as well as for legal for trade use in relation with third parties and in commerce, satisfying the most current needs about transmitting and printing the data through its two bidirectional serial ports.

This manual has been made as carefully and exactly as possible; in any case, your suggestions are always welcome.



Any attempt to repair or alter the unit can expose the user to the danger of electric shock and it will void our warranty. This instrument is covered under warranty provided that **IT HAS NOT BEEN OPENED BY THE USER** for any reason. If any problem with the unit or system has been experienced please notify the manufacturer or the dealer from which the instrument was acquired.

!!WARNING!!

Do not pour liquids on the indicator!

Do not use solvents to clean the indicator!

Do not expose instrument to either direct sun light or any heat sources!

Always mount the indicator and platform in a vibration free setting!

All indicator connections must be made respecting the norms applicable to the zone and environment in which it will be installed.

Read carefully & apply what described in the POWER SUPPLY & START-UP section!

Do not install in an environment with any risk of explosion!

2. SYMBOLS

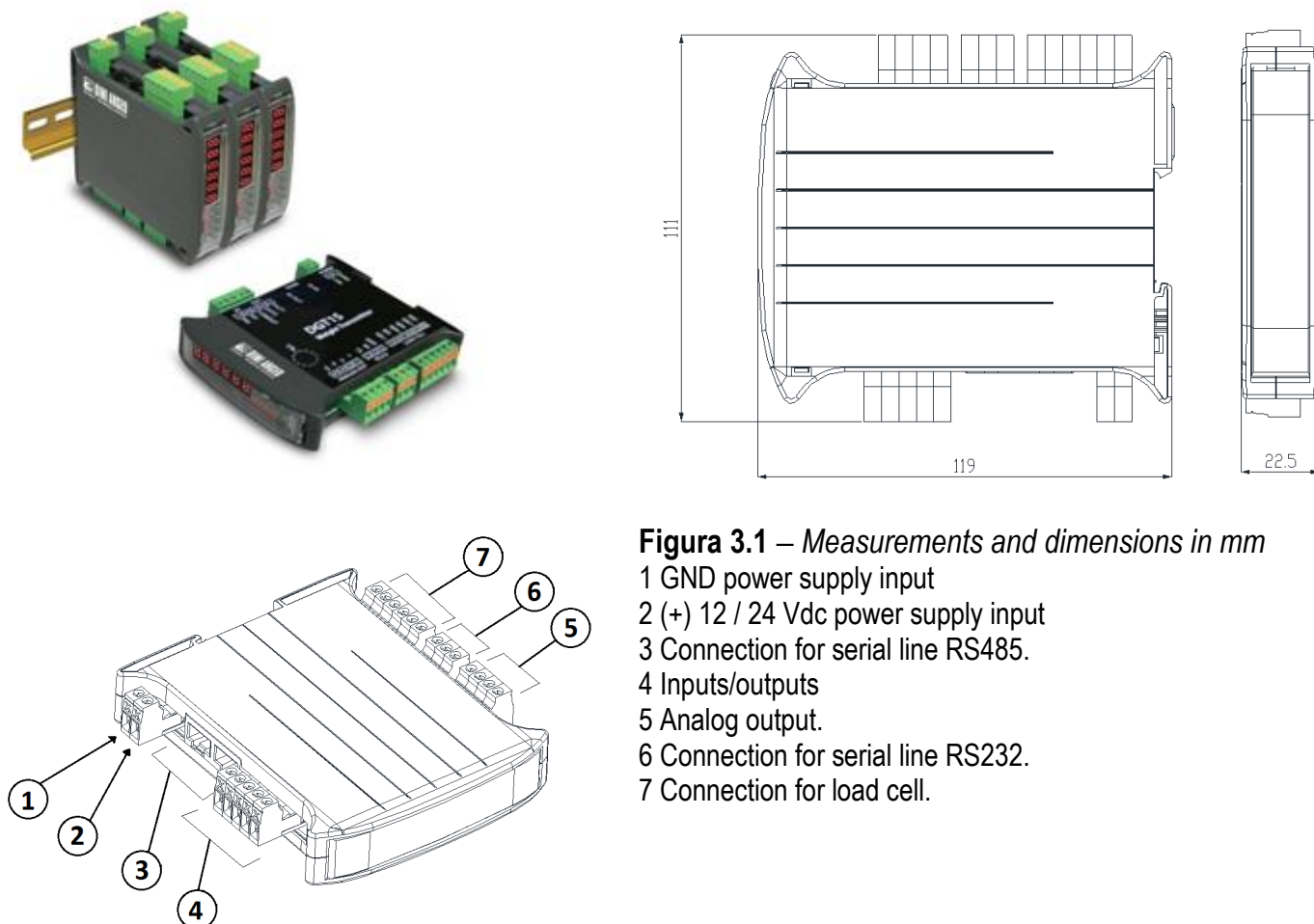
To call the attention of the user, the following symbols are used both in the manual and on the instrument itself:

	Warning! This operation must be performed only by qualified personal
	CE CONFORMITY
"TECH.MAN.REF."	means that an advanced function is being described (therefore for the technical personnel) which will be further explained in the corresponding technical manual.

3. INSTALLATION

3.1 DGT1S CASE AND DIMENSIONS

The indicator has a plastic case, whose external dimensions are shown in Figure 3.1.



3.2 DGT1 CASE AND DIMENSIONS

The indicator has a plastic case, whose external dimensions are shown in Figure 3.2.

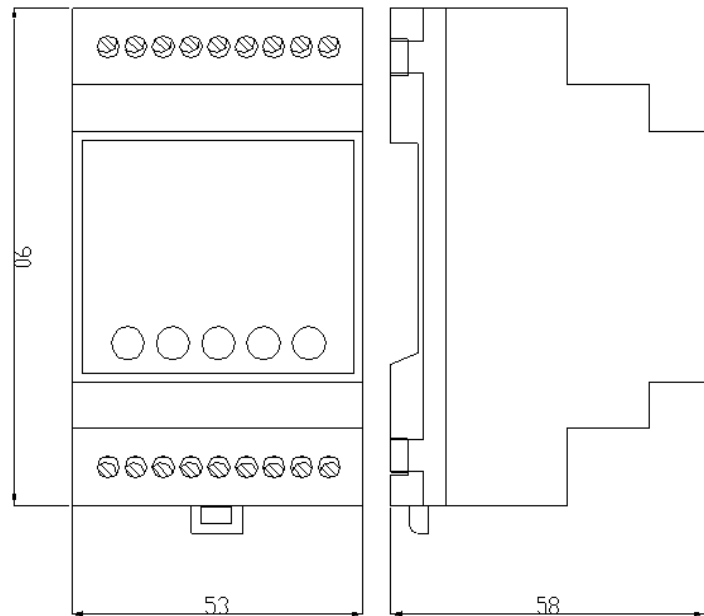
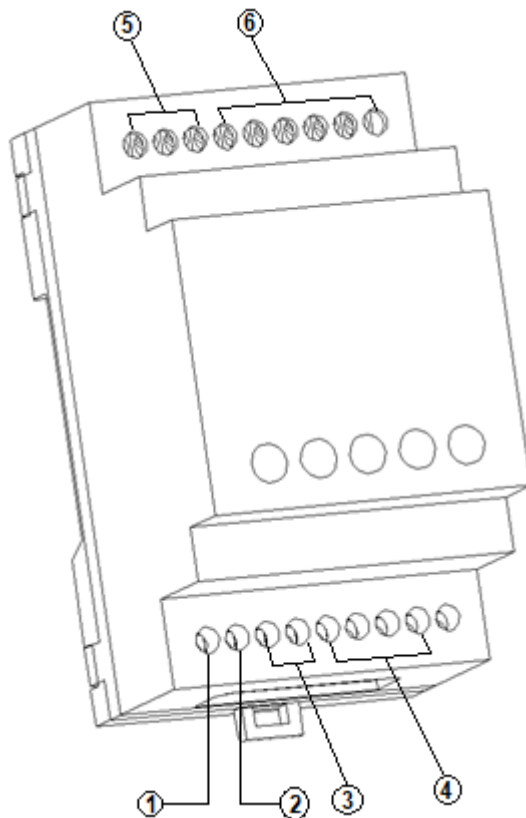


Figure 3.2 – Measurements and dimensions in mm

- 1 (+) 12 / 24 Vdc power supply input
- 2 GND power supply input
- 3 Connection for serial line RS485.
- 4 Analog output.
- 5 Connection for serial line RS232.
- 6 Connection for load cell.



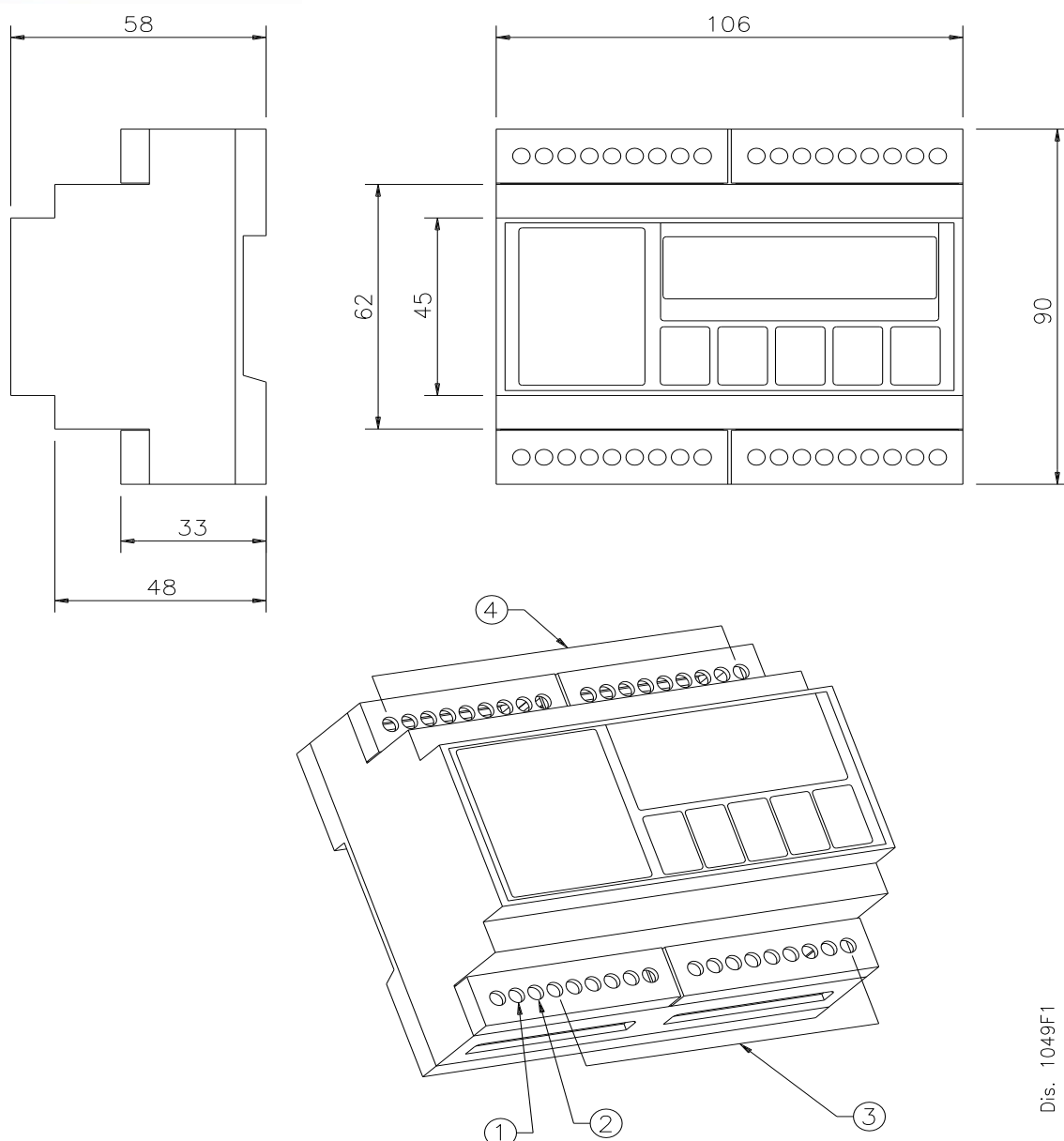
3.3 DGT4 CASE AND DIMENSIONS

The indicator has a plastic case, whose external dimensions are shown in Figure 3.3.



Figure 3.3 – Measurements and dimensions in mm

- 1 (+) 12 / 24 Vdc power supply input
- 2 GND power supply input
- 3 Connections for serial lines / inputs / outputs
- 4 Connections for load cells



Dis. 1049F1

The instrument may be installed on the wall, or on the side of the electrical box (on the DIN bar).

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

3.4 DGT60 CASE AND DIMENSIONS

The indicator has a STAINLESS STEEL case, whose external dimensions are shown in Figure 3.4 and 3.5.



MODEL WITH FIXED BRACKET (STANDARD FITTING)

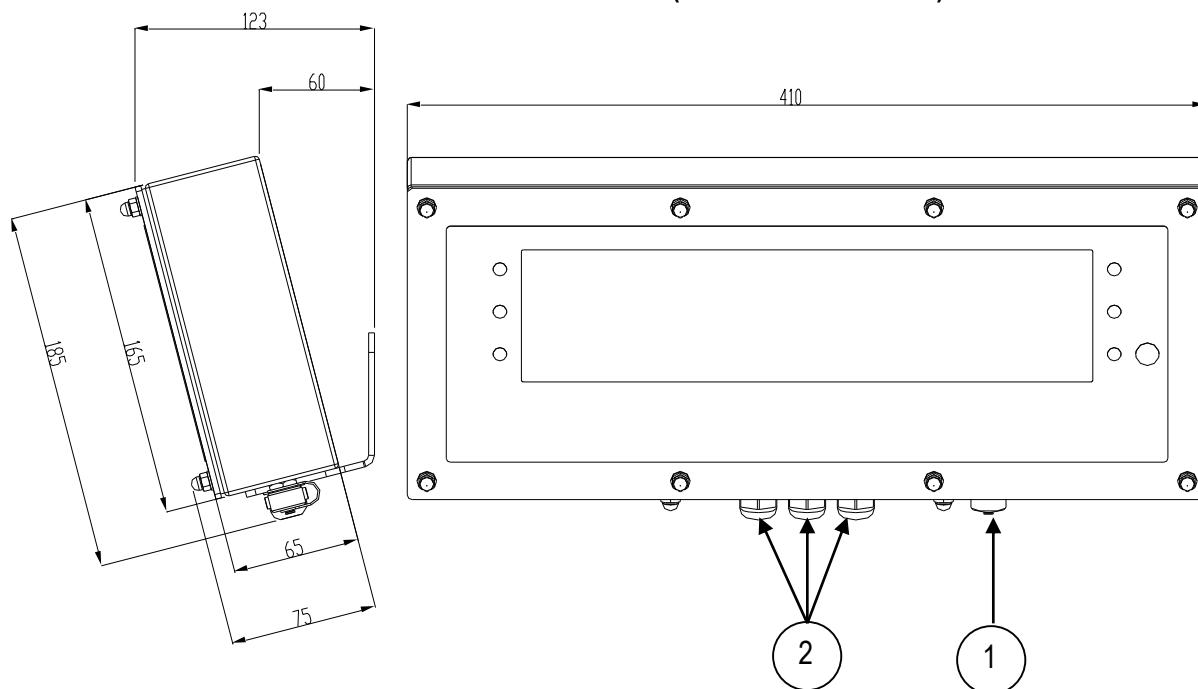


Figure 3.4 – Measurements and dimensions in mm

MODEL WITH "STFR" ADJUSTABLE BRACKET (OPTIONAL)

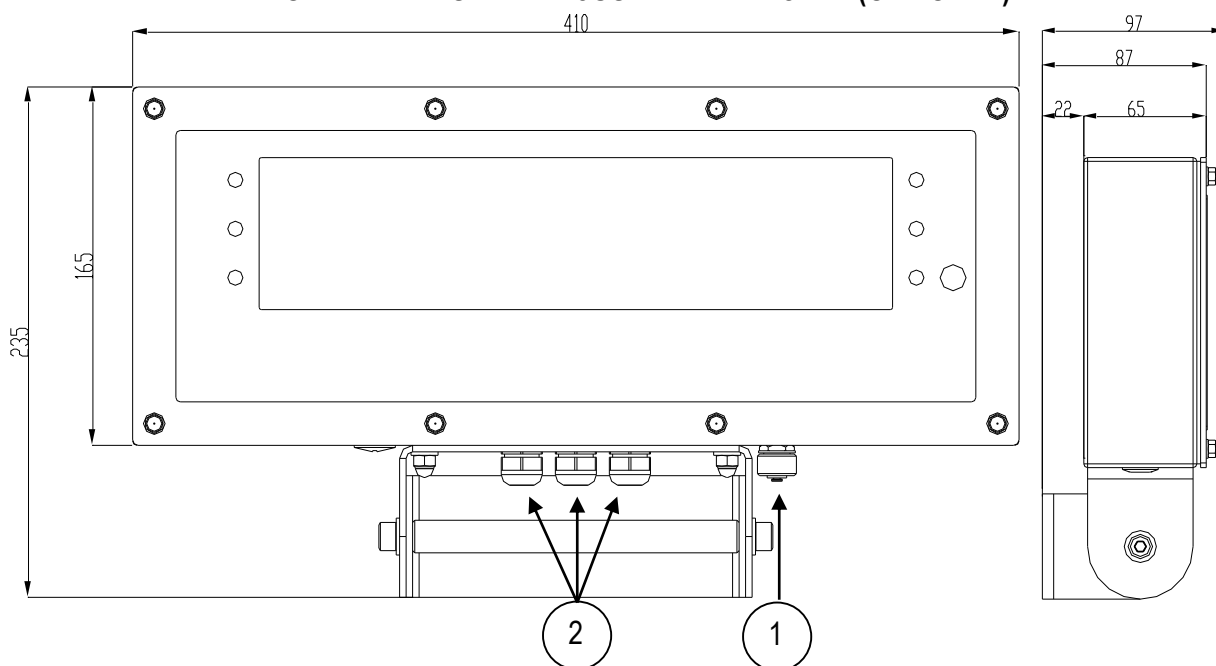


Figure 3.5 – Measurements and dimensions in mm

1 Power supply input.

2 Available for load cells / serial lines / inputs / outputs

The instrument may be installed on the wall.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

3.5 DGT100 CASE AND DIMENSIONS

The indicator has a STAINLESS STEEL case, whose external dimensions are shown in Figure 3.6 and 3.7.

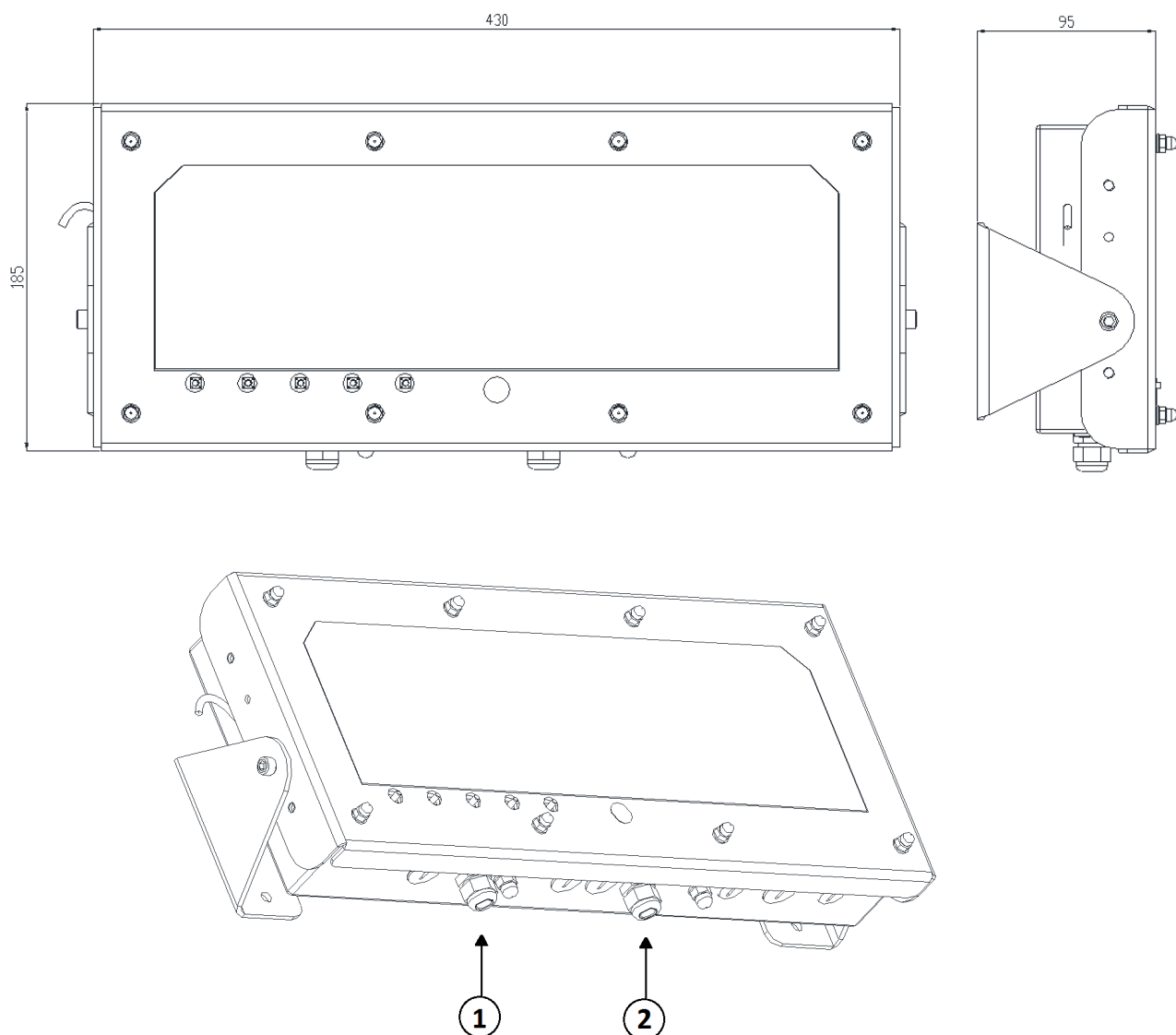
**Figure 3.6 – Measurements and dimensions in mm**

Figure 3.7 – Measurements and dimensions in mm

1. Power supply input.

2 Available for load cells / serial lines / inputs / outputs.

The instrument may be installed on the wall.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

3.6 DGTQ CASE AND DIMENSIONS

The indicator has a plastic case, whose external dimensions are shown in Figure 3.8.

**Figure 3.8 – Measurements and dimensions in mm**

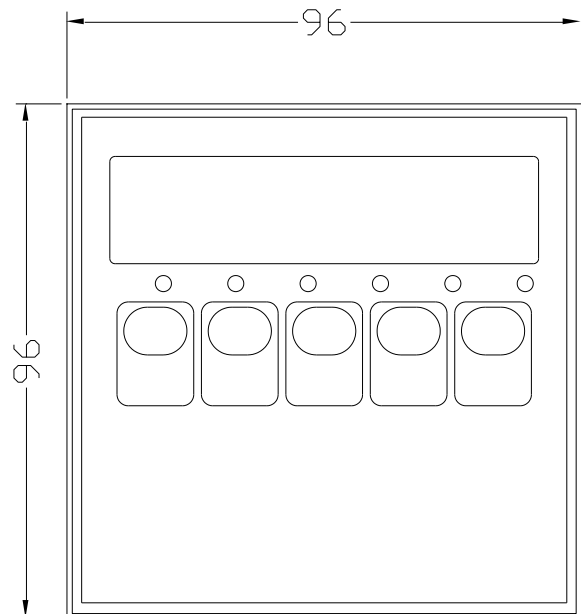
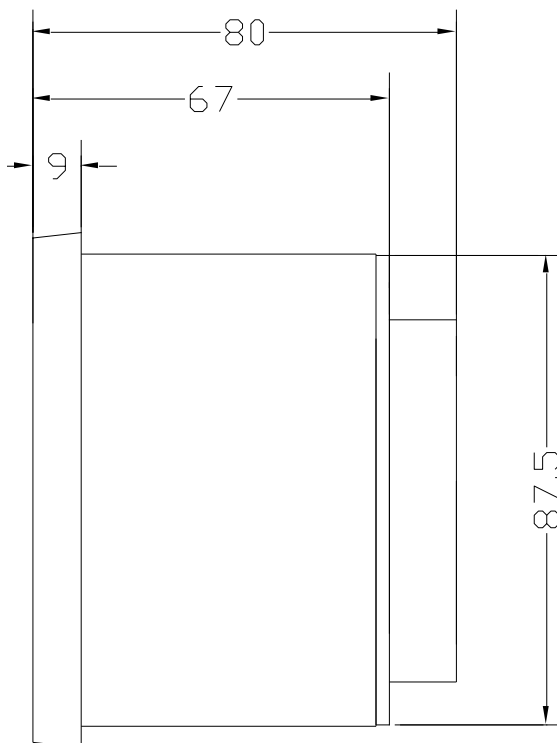
1) Power supply cable input

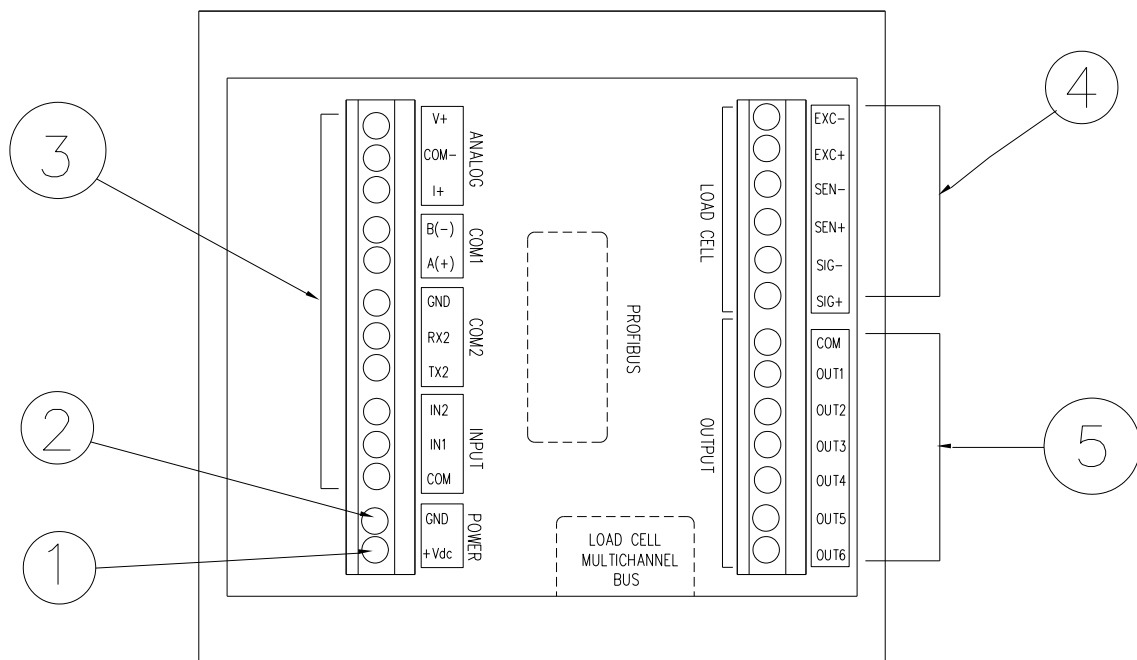
2) GND power supply input

3) Connections for serial lines / inputs / analogic output

4) Connection for load cell

5) Connections for outputs





The instrument may be installed on the side of the electrical box.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

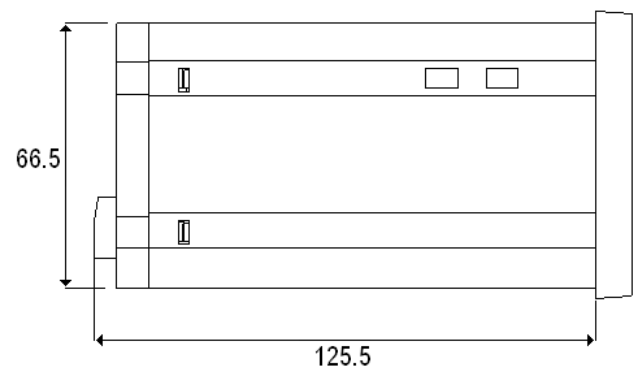
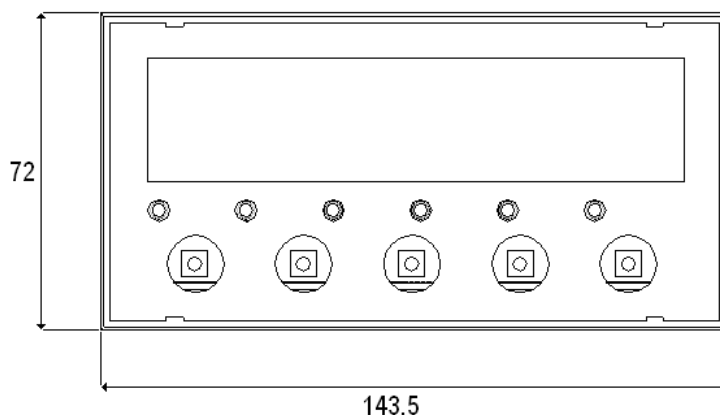
3.7 DGTP CASE AND DIMENSIONS

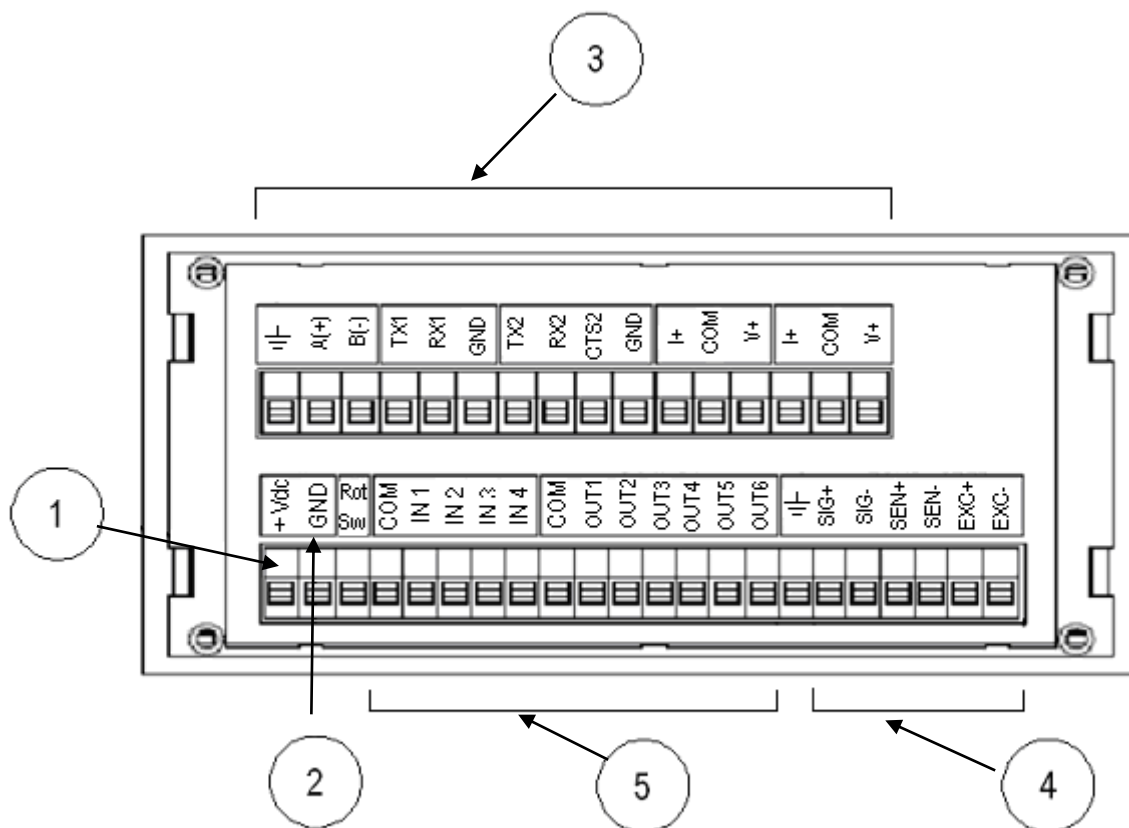
The indicator has a plastic case, whose external dimensions are shown in Figure 3.9.



Figure 3.9 – Measurements and dimensions in mm

- 1) Power supply cable input.
- 2) GND power supply input.
- 3) Connections for serial lines / analogic output.
- 4) Connection for load cell.
- 5) Connections for inputs / outputs.





The instrument may be installed on the side of the electrical box.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

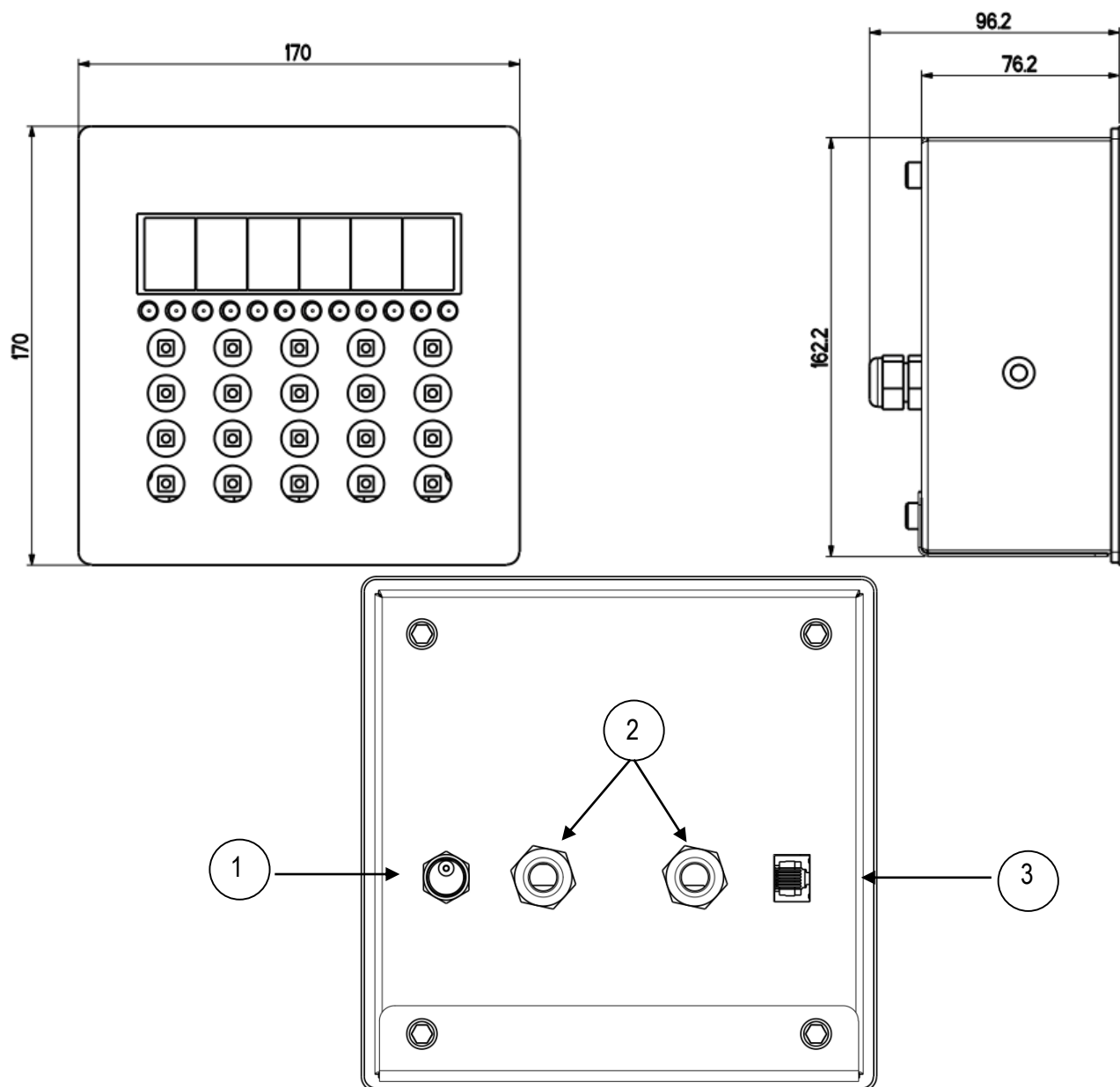
3.8 DGTPK CASE AND DIMENSIONS

The indicator has a PAINTED STEEL case, whose external dimensions are shown in Figure 3.10.



Figure 3.10 – Measurements and dimensions in mm

- 1) Power supply cable input.
- 2) Available for load cells / serial lines / inputs / outputs
- 3) RJ45 connector



The instrument may be installed on the wall.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

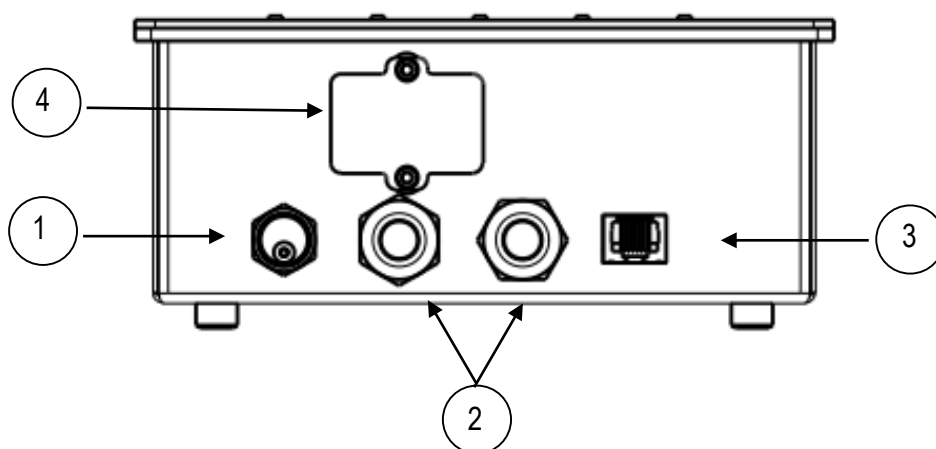
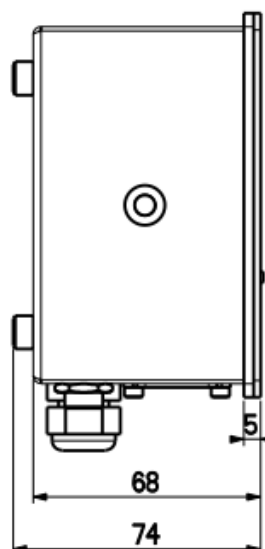
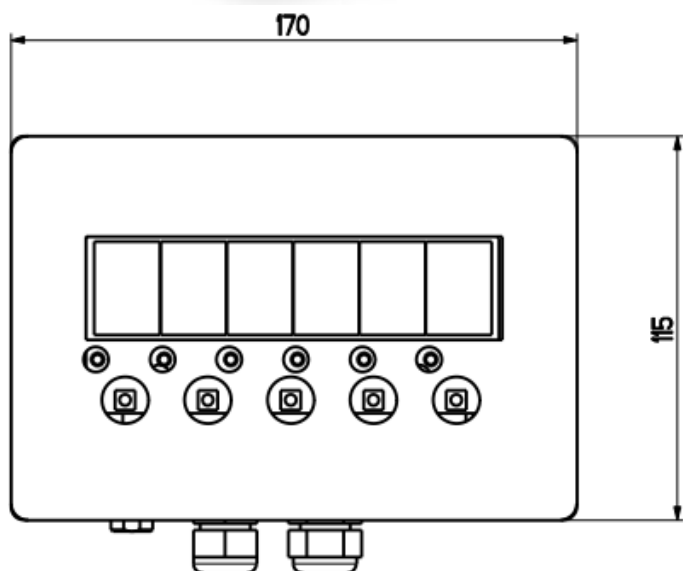
3.9 DGT20 CASE AND DIMENSIONS

The indicator has a PAINTED STEEL case, whose external dimensions are shown in Figure 3.11 and 3.12.



Figure 3.11 – Measurements and dimensions in mm

- 1) Power supply cable input.
- 2) Available for load cells / serial lines / inputs / outputs
- 3) RJ45 connector
- 4) Profibus



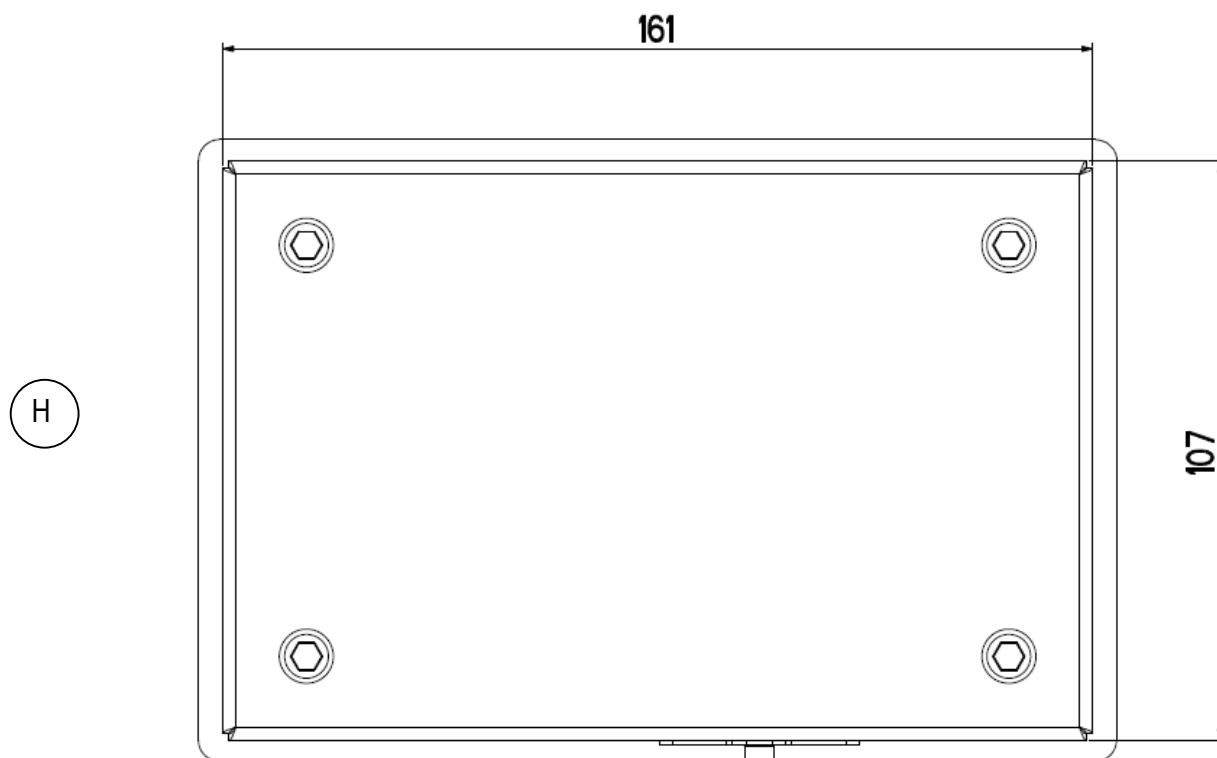


Figure 3.12 – Drilling template. Measurements and dimensions in mm

The instrument may be installed on the wall.

NOTE: When the identification plate is supplied separately (therefore not attached to the front panel) it is advisable to attach it to the appropriate space on the indicator, so that it can be identified.

4. POWER SUPPLY & START UP

INSTRUMENT POWER SUPPLY:

DGT1, DGT1S, DGT4 , DGTQ, DGTP, DGTPK, and DGT20 models

The instrument must be powered with stabilized voltage at 12 Vdc or 24 Vdc supplied from an AC/DC external charger (not equipped) which should be connected to the 220 Vac mains voltage.

TO POWER the instrument, connect the two power supply cables (+ and -) in the appropriate terminal board (section "INSTALLATION") on the side or on the rear of the instrument.

DGT60 and DGT100 models

The instrument is powered with stabilized voltage at 12 Vdc or 24 Vdc supplied from an AC/DC internal charger (supplied) which should be connected to the 220 Vac mains voltage.

Safety norms must be respected for the connection to the mains voltage including the use of a line which has to be free from noise and interference generated by other electronic equipment.

Do not connect other equipment to the same socket as the one used for the adapter.

Do not step on or crush the power supply cable

TO TURN ON THE INSTRUMENT, keep the **C – ON/OFF** key pressed until the indicator turns on, and then release the key. The display executes a start-up procedure, in which indicates:

XX.YY is the installed software version.

The indicator has an "auto zero at start-up" function: in other words, it means that if at start-up a weight within +/- 10% of the capacity is detected, it will be zeroed. If the weight is not within this tolerance, with a non approved instrument the display shows the current weight after a few instants; while with an approved instrument "ZEro" is shown continuously on the display,

until the weight complies with the tolerance. The auto zero function at start-up may be disabled in the set-up environment (only with non approved instrument); see **SEtuP→ConFiG→PArAM→Auto-0 (TECH.MAN.REF.)**.

By pressing the **ZERO** key for an instant while the version is shown in the LED display, the indicator will show the following (in this order):

XX.YY	in which XX is the software release and YY is the sub release.
CLoCK	if there is the optional board.
XX.YY	in which XX indicates the type of the instrument, YY indicates the metrological software version.
XX.YY.ZZ	is the installed software version.
XXXXXX	is the name of the installed software.
n.Ch X	number of the configured channels (if equal to 2, 3, or 4)
XXX.XXX	capacity and division of channel 1

After this, "hi rES" is displayed (in case of non approved instrument), or "LEGAL" (in case of approved instrument), together with the gravitational acceleration value of the area of use. Then, the instrument executes a countdown (self-check).

NOTE: the display of the other information is described in section "DISPLAY OF METRIC DATA (inFO)".

TO PUT THE INSTRUMENT IN STANDBY: keep the **C – ON/OFF** key pressed until the message "- OFF -" appears on the display and then release the key; just the point at the extreme left of the display remains on.

TO TURN OFF THE INSTRUMENT: take away the power supply.

5. FRONT PANEL KEYS AND INDICATORS

The front panel of the indicator is designed for a simple and quick use.

5.1 DGT1

The front panel of the DGT1 consists of a display with 6 digits, 13 mm high, 6 LED function indicators and a 5-key keyboard.

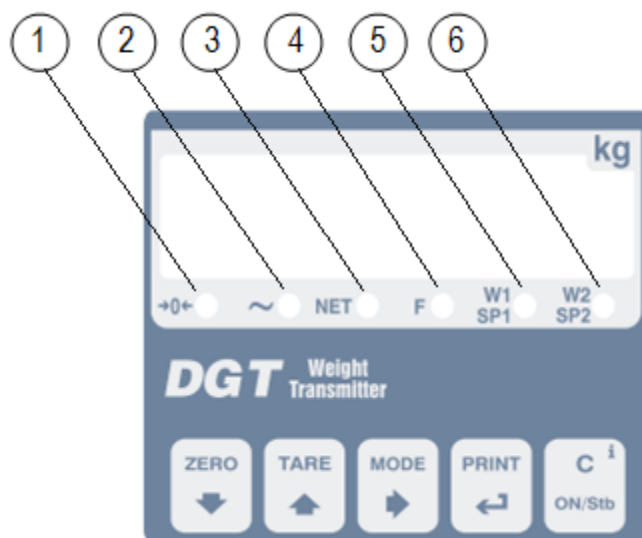


Figure 6.1 – Keys and indicators of the DGT1 front panel

5.2 DGT1S

The front panel of the DGT1S consists of a display with 6 digits, 13 mm high, 6 LED function indicators and a 5-key keyboard.

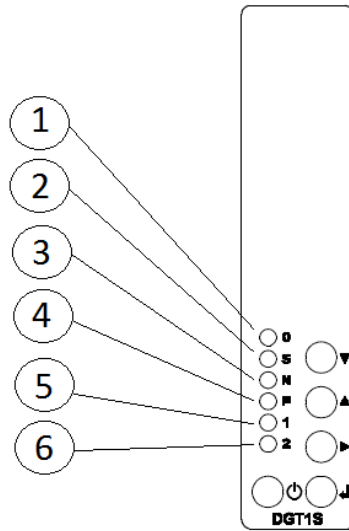


Figure 6.2 – Keys and indicators of the DGT1S front panel

5.3 DGT4

The front panel of the DGT4 consists of a display with 6 digits, 13 mm high, 6 LED function indicators and a 5-key keyboard.

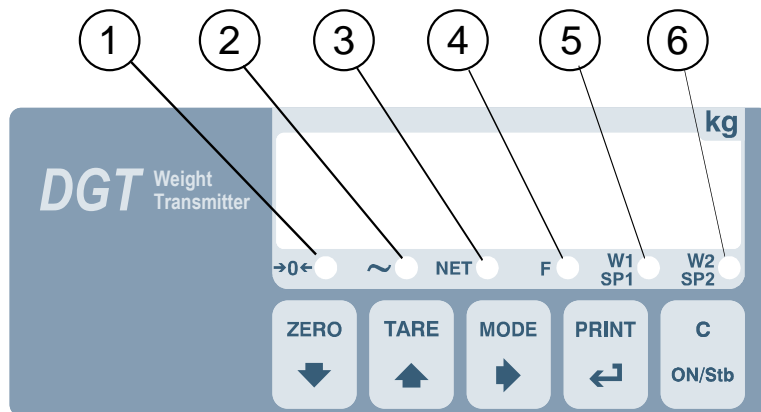


Figure 6.3 – Keys and indicators of the DGT4 front panel

5.4 DGT60

The front panel of the DGT60 consists of a display with 6 digits, 60 mm high, 6 LED function indicators and a 5-key keyboard.



Figure 6.4 – Keys and indicators of the DGT60 front panel

5.5 DGT100

The front panel of the DGT100 consists of a display with 6 digits, 92 mm high, 6 LED function indicators and a 5-key keyboard.

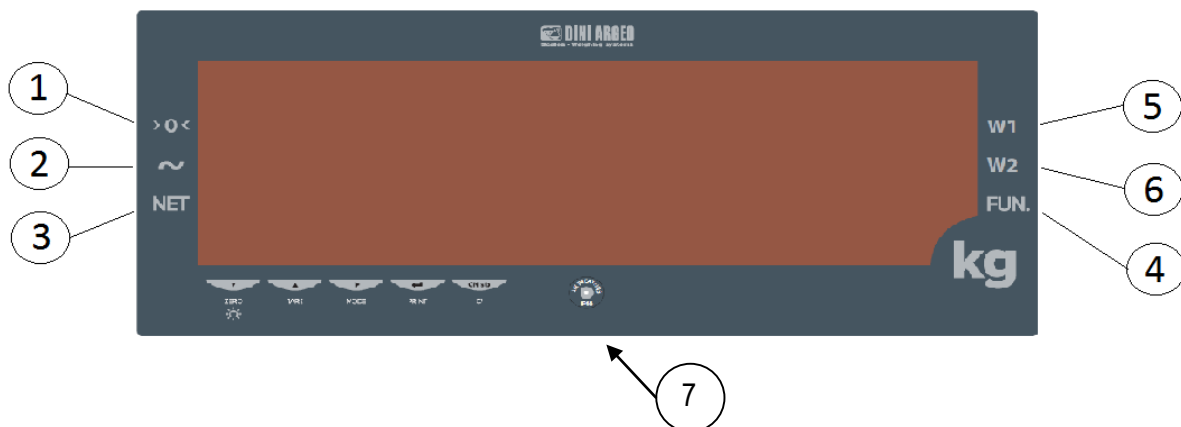


Figure 6.5 – Keys and indicators of the DGT100 front panel

5.6 DGTQ

The front panel of the indicator is designed for quick but simple weighing applications for the user. It consists of a display with 6 digits, 13 mm high, 6 LED function indicators and a 5-key keyboard.

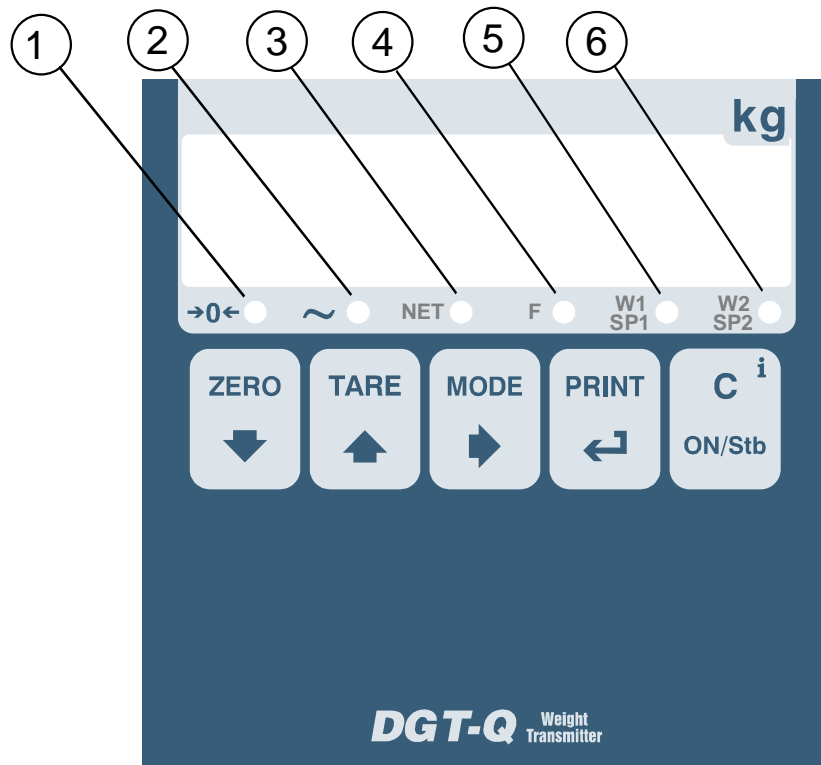


Figure 6.6 – Keys and indicators of the DGTQ front panel

5.7 DGTP

The front panel of the DGTP consists of a display with 6 digits, 20 mm high, 6 LED function indicators and a 5-key keyboard.

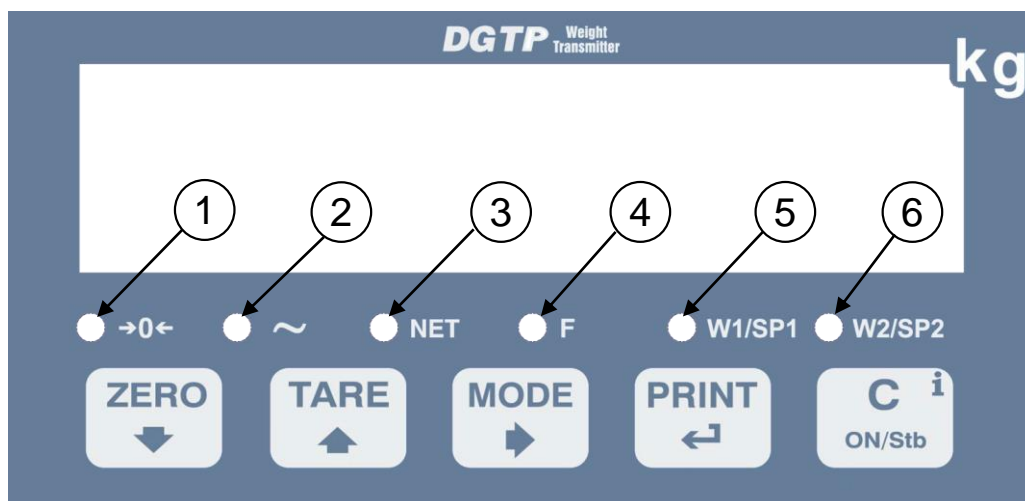


Figure 6.7 – Keys and indicators of the DGTP front panel

5.8 DGTPK

The front panel of the DGTPK consists of a display with 6 digits, 20 mm high, 12 LED function indicators and a 20-key keyboard.

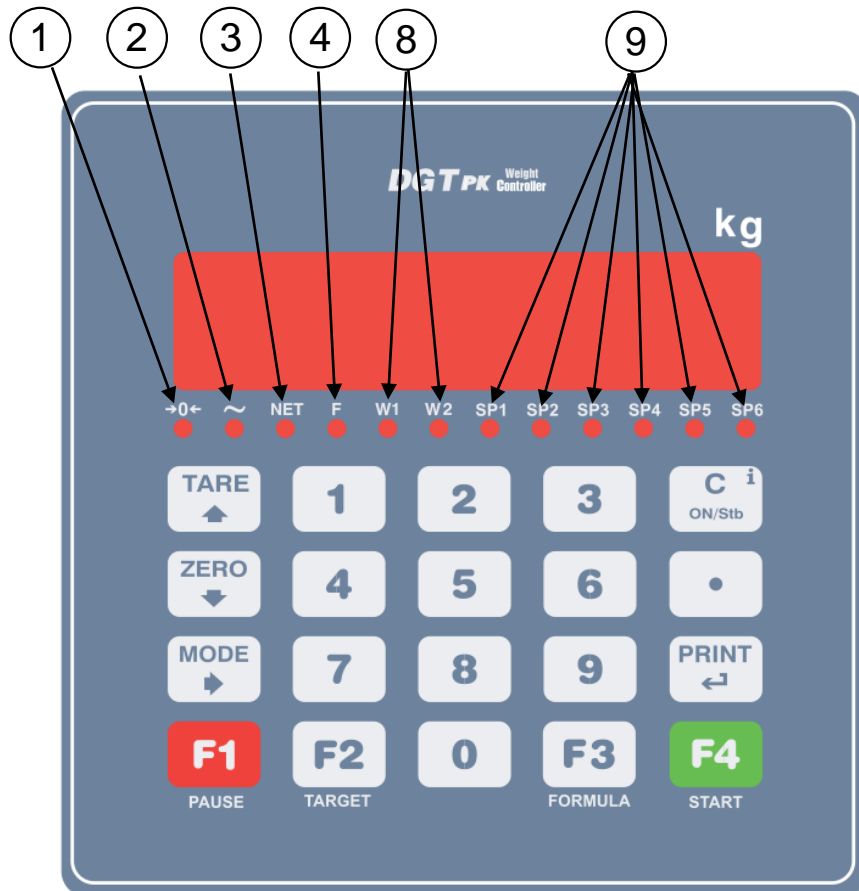


Figure 6.6 – Keys and indicators of the DGTPK front panel

5.9 DGT20

The front panel of the DGT20 consists of a display with 6 digits, 20 mm high, 6 LED function indicators and a 5-key keyboard.

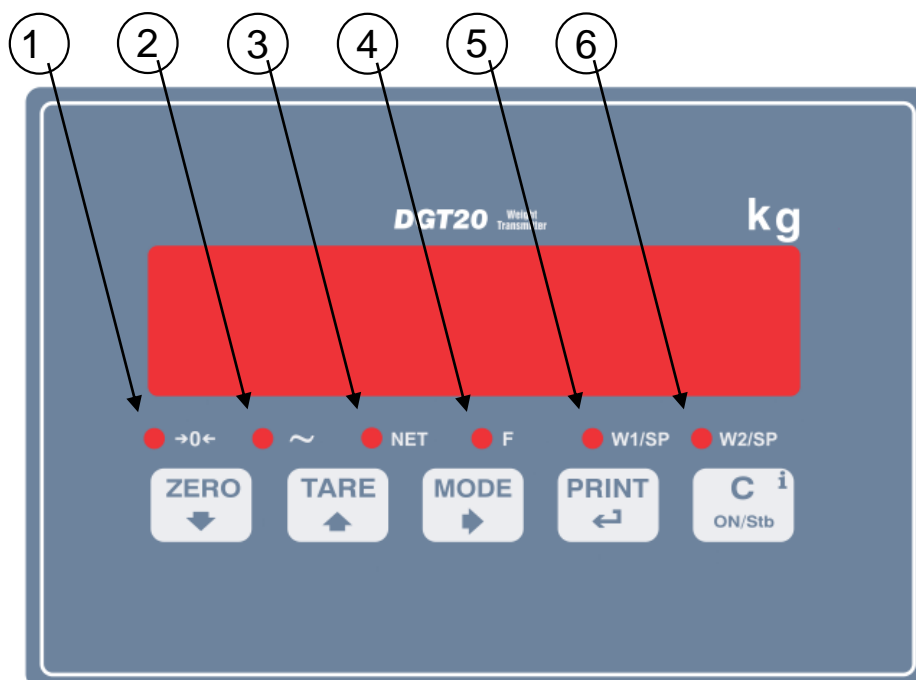


Figure 6.9 – Keys and indicators of the DGT20 front panel

5.10 FUNCTION OF THE INDICATORS

NUMBER	FUNCTION
(1)	The weight detected by the weighing system is near to zero, specifically within $-\frac{1}{4} \div \frac{1}{4}$ of the division.
(2)	Indication of UNSTABLE WEIGHT.
(3)	The displayed value is a NET WEIGHT.
(4)	<p>It turns on when:</p> <ul style="list-style-type: none"> - the SPECIFIC FUNCTION of the instrument is ACTIVE, which is set in the $F_ModE \rightarrow FUNCTION$ parameter - a key is pressed. <p>It turns off:</p> <ul style="list-style-type: none"> - when the SPECIFIC FUNCTION of the instrument IS DISABLED. - with an active function, a key is pressed. <p>When blinking it means that the instrument function is active for 5 seconds.</p>
(5)	<p><u>In case of instrument in dual range and approved:</u> it indicates the 1st weighing range (w1).</p> <p><u>In the other cases:</u> It shows the activation of the 1st OUTPUT (Sp1).</p>
(6)	<p><u>If instrument in dual range and approved:</u> it indicates the 2nd weighing range (w2)</p> <p><u>In the other cases:</u> It shows the activation of the 2nd OUTPUT (Sp2).</p>
(7)	Sensor for the reception of the infrared signal (standard fitting, only for the DGT60 and DGT100 models).
(8)	<p><u>If instrument in dual range and approved:</u> it indicates the 1st weighing range (w1)</p> <p><u>If instrument in dual range and approved:</u> it indicates the 2nd weighing range (w2)</p>
(9)	The relays nr. 1,2,3,4,5,6 has been enabled.

5.11 FUNCTIONS OF THE KEYS:

DGT4, DGT60, DGT100, DGTP, DGT20 KEY	DGTPK KEY	FUNCTION
ZERO ▼	ZERO ▼	<ul style="list-style-type: none"> - Clears the <u>displayed gross weight</u>, if included within +/- 2% of the total capacity. - Cancels the <u>negative tare value</u>. - In <u>NUMERIC INPUT</u>: decreases the digit to be modified.
TARE ▲	TARE ▲	<ul style="list-style-type: none"> - With <u>Brief pressing</u>: executes the semiautomatic tare. - With <u>Long pressing</u>: allows to enter a manual tare from the keyboard. - Cancels the <u>negative tare value</u>. - In <u>NUMERIC INPUT</u>: increases the digit to be modified.
MODE ►	MODE ►	<ul style="list-style-type: none"> - Executes a <u>SPECIFIC FUNCTION</u> of the functioning mode which has been previously set in the set-up environment. - By <u>Pressing at length</u>: this allows to switch the displayed channel of the instrument (if configured in the "Independent Channels" mode, or "<i>ind_ch</i>"). - In <u>NUMERIC INPUT</u>: selects the digit to be modified, from left to right.
PRINT ↵	PRINT ↵	<ul style="list-style-type: none"> - Executes a <u>SPECIFIC FUNCTION</u> of the functioning mode which has been previously set in the set-up environment. - In <u>NUMERIC INPUT</u>: confirms the entry made. - In <u>SETUP</u>: allows to enter a step or to confirm a parameter inside a step. - Executes a <u>PRINTOUT</u> or transmission of the data from the serial port dedicated to the printer.
C ON/OFF	C ON/Stb	<ul style="list-style-type: none"> - <u>ON / STANDBY</u> of the instrument. - In <u>NUMERIC INPUT</u>: quickly clears the present value. - In <u>SETUP</u>: allows to exit a step without confirming the modification made. - Visualisation of <u>Metric information</u> of the scale: Capacity, Division, Minimum weigh for each configured range, Gravitational Acceleration Value, Number of configured Channels.
	F1, F2, F3, F4	- Not used in this application.
	NUMERIC KEYBOARD	- In the numeric input phase it allows to enter the desired value.

6. BASIC FUNCTIONS

6.1 SCALE ZERO

By pressing the **ZERO** key, it is possible to zero a gross weight value which is within +/- 2% of the capacity; after the zeroing, the display shows 0 weight and the relative pilot lights turn on.

6.2 TARE OPERATIONS

SEMIAUTOMATIC TARE

By pressing the **TARE** key, any weight value which is on the scale is tared: the display shows "**⌋AR⌋**" for an instant and then 0 (net weight); the related keys turn on.

NOTE: The semiautomatic tare will be acquired only if the weight is AT LEAST ONE DIVISION, STABLE (instability ~ led off) and VALID (in other words, the OVERLOAD condition should not be created).

MANUAL TARE FROM KEYBOARD

Press **TARE** for a few seconds: the display shows "**⌋AR⌋**" and then "000000". Enter the desired value using the following keys:

ZERO decreases the blinking digit.

TARE increases the blinking digit.

MODE selects the digit to be modified (blinking); the scrolling of the digits takes place from left to right.

C – ON/OFF if pressed for an instant it quickly zeros the present value; if pressed at length it allows to return to weighing without saving the changes made.

Confirm with the **PRINT** key; the value will be subtracted from the weight present on the plate and the relative pilot lights will turn on.

If the entered value is not a multiple of the scale's minimum division, it will be rounded off.

CANCELLING A TARE

The tare value can be cancelled in different ways:

- unload the scale and press the **TARE** or **ZERO** key.
- carry out some tares in deduction, partially unloading the scale and pressing **TARE** to zero the display.
- press **C – ON/OFF** without unloading the scale.
- enter a manual tare equal to 0.

NOTE: it is possible to automatically cancel the tare value by doing the following:

SELECTION OF LOCKED/UNLOCKED/DISABLED TARE

Normally, when a tare value is entered (automatic, manual, or from storage) by unloading the scale plate, the display shows the tare value with a negative sign (LOCKED TARE). For one's convenience it is also possible to choose that the tare value cancels itself automatically each time that the scale is unloaded (UNLOCKED TARE); or disable the tare functions.

With the UNLOCKED tare:

- **In case of SEMIAUTOMATIC TARE the net weight, before unloading the scale, may also be 0.**
- **In case of MANUAL TARE the net weight before unloading the scale must be greater than 2 divisions and stable.**

To set the type of tare:

- Turn on the indicator, press the **TARE** key while the firmware version is displayed (the display shows the "**⌋YPE**" menu).
- Select "**F_⌋odE**" (by pressing once the **ZERO** key) and press **PRINT** to enter in the menu.
 - Scroll until the "**⌋AR⌋ ⌋**" parameter appears, and select it.
 - With the **ZERO** or **TARE** keys select the possible options:
 - a) "**⌋oE**" (locked tare)
 - b) "**⌋oE**" (unlocked tare)
 - c) "**⌋Ab**" (disabled tare).
 - Confirm with **PRINT**.
 - Press the **C – ON/OFF** key many times until the display shows the message "**⌋AUEP**".

- Press **PRINT** to confirm the changes made or another key for not saving.

The indicator stores the last selection made, also after it is turned off.

6.3 LIMITATION OF THE TARE FUNCTIONS

With approved instrument, it is possible to limit the tare functions, by setting "YES" in the step **SEtUP→d_SALE** (**TECH.MAN.REF.**). The tare operations will have the following specifications:

SCALE CAPACITY	FUNCTIONING	
	SEtUP→d_SALE→rEN_dSP→no (no remote display for the visualization of the tare)	SEtUP→d_SALE→rEN_dSP→YES (remote display for the visualization of the tare)
< 100kg	All the tare functions are disabled.	<ul style="list-style-type: none"> - The SEMIAUTOMATIC TARE value cannot be modified with a manual tare. - The manual tare can be entered or modified only with an UNLOADED scale and tare equal to zero. - It is possible to cancel the tare value only with an UNLOADED scale, by pressing the ZERO key or by entering a manual tare equal to zero.
≥ 100kg	<ul style="list-style-type: none"> - The SEMIAUTOMATIC TARE value cannot be modified with a manual tare. - The manual tare can be entered or modified only with an UNLOADED scale and tare equal to zero. - It is possible to cancel the tare value only with an UNLOADED scale, by pressing the ZERO key or by entering a manual tare equal to zero. 	<ul style="list-style-type: none"> - The SEMIAUTOMATIC TARE value can not be modified with a manual tare. - The manual tare can be entered or modified only with an UNLOADED scale and tare equal to zero. - It is possible to cancel the tare value only with an UNLOADED scale, by pressing the ZERO key or by entering a manual tare equal to zero.

With approved instrument, the **d_SALE** and **rEN_dSP** steps are read-only.

6.4 AUTO POWER OFF FUNCTION

It is possible to automatically turn off the indicator (from 1 to 255 minutes), or disable it; the auto power off takes place when, **with unloaded scale**, the weight has not been moved or a key has not been pressed for the time set: the display shows the "- OFF -" blinking message, after this the indicator turns off.

For the setting, follow the procedures below:

- Turn on the scale, press the TARE key while the firmware version is displayed (the display shows the "tYPE" menu).
- Select "F_nODE" (by pressing once the ZERO key) and press PRINT to enter in the menu.
- Scroll until the "AutoOFF" parameter appears and select it.
- With the ZERO or TARE keys select the possible options: "d_sAb" (auto switch-off disabled), "EnAb" (auto switch-off enabled).
- Confirm with PRINT; if "EnAb" is selected, the indicator requires to enter the number of minutes after which it will turn off: enter a number between 1 and 255 (using the MODE key to select the digit to be modified and ZERO/TARE to decrease/increase it) and confirm with PRINT.
- Press many times the **C – ON/OFF** key until the display shows "SCALEP".
- Press PRINT to confirm the changes made or another key for not saving.

6.5 MULTI RANGE FUNCTIONING (for legal trade approved instruments)

The **multirange functioning** allows to subdivide the scale capacity in two, each one up to 3000 divisions, improving in this way the first range division in the dual range.

For example, with a 10 kg cell platform it is possible to approve the weighing system with:

- A single range: 6 kg capacity and 2 g division (3000 div.).
- Dual range: 6 / 3 kg capacity and 2/1 g division (3000 + 3000 div.).

NOTES:

- For the approval of the weighing system in dual range the cell must have better technical features in comparison to the cell used for the approval in a single range.

The multirange functioning is shown by the turning on of the relative LED, which identifies the operating range; by passing to the second range, its division is enabled. At this point the first range division is restored **only by passing by the gross zero of the scale**.

- The selection of the range number with multirange functioning is made during the indicator's calibration (**TECH.MAN.REF.**).

6.6 DATE/TIME ADJUSTMENT (OPTIONAL)

The indicator can be fitted with the date/time option; in this case, the "CLoCK" message is shown when the instrument is turned on. To set the date/time, follow the procedure below:

- Turn on the scale, press the **TARE** key while the firmware version is displayed (the display shows the "TYPE" menu).
- Select "F_nodE" (by pressing once the **ZERO** key) and press **PRINT** to enter in the menu.
- Scroll until the "CLoCK" parameter appears.
- Confirm with **PRINT** and enter, in the following order; day, month, year, hour, and minutes. The entry of each parameter must be confirmed with **PRINT**.
- Press the **C – ON/OFF** key many times until the message "SAVE?" appears on the display.
- Press **PRINT** to confirm the changes made or another key to exit without saving.

NOTES:

- the "CLoCK" parameter is not displayed if there is no date/time option.
- the clock/calendar function is standard fitted on the DGTP/DGTPK version.

6.7 "SCREEN SAVER" FUNCTION (OPTIONAL)

If the indicator is fitted with the date/time function, it is possible to enable the "Screen Saver": after a programmable time (from 1 to 255 minutes) **with the scale unloaded**, the time is shown on the display, in the "HH-MM.SS" format. As soon as a weight variation is detected, or a key is pressed, the indicator returns to viewing the current weight.

To set the function:

- Turn on the scale, press the **TARE** key while the firmware version is displayed (the display shows the "TYPE" menu).
- Select "F_nodE" (by pressing once the **ZERO** key) and press **PRINT** to enter in the menu.
- Scroll until the "SCr_SAV" parameter appears and select it.
- With the **ZERO** or **TARE** key select the possible options: "no" (disabled), "YES" (enabled).
- Confirm with **PRINT**; if "YES" is selected, the indicator asks you to enter the number of minutes after which the time should appear: enter a number between 1 and 255 (using the **MODE** key to select the digit to be modified and the **ZERO/TARE** keys to decrease/increase it) and confirm with **PRINT**.
- Press the **C – ON/OFF** key many times until the display shows the message "SAVE?".
- Press **PRINT** to confirm the changes made, or another key to exit without saving.

NOTES:

- the "SCr_SAV" parameter is not shown if there is no date/time option.
- the screen saver function is standard fitted on the DGTP/DGTPK version.

6.8 PRINTING

If a printer is connected, it is possible to print the programmed weight data, for example:

- 4 heading lines of 24 characters
- GROSS weight
- TARE weight
- NET weight
- ticket number
- date and time (optional)
- a CODE 39 bar code (both with the LP542S labeller and the TPR thermal printer).

Besides the generic printing described above, each single functioning mode will have some specific printouts, which are described in the operating mode.

It is also possible to send weight data to the PC, with standard or extended string, via the printer port (*ALL_Std/ALL_Ext* or *PrPC_Std/PrPC_Ext/PrPC_hfi* in *Pr_Mode* parameter).

Executing printouts with NON approved scales.

In order to print with non-approved scales, the following conditions must be satisfied:

- stable weight;
- gross weight ≥ 0 ;
- printout always active.

NOTES: In the totalizer modes, in order to print the totalised weight:

- the weight must be stable;
- the net weight must be \geq of a division with normal or fast totalization;
- the net weight must be \geq of 10 divisions with automatic totalization.

The printing is reactivated depending on how the "*r-Errt*" parameter has been set in the set-up environment: passage by zero of the NET weight, weight instability, or always (see "REENABLING OF THE PRINTOUTS AND OF THE INDICATOR FUNCTIONS" section).

Legal for Trade scale printing.

In order to be able to print with an approved scale:

- the weight must be stable;
- the net weight must be \geq the minimum weight (minimum of 20 divisions).
- the printing is reactivated depending on how the "*r-Errt*" parameter has been set in the set-up environment: passage by zero of the NET weight, weight instability, or always (see "REENABLING OF THE PRINTOUTS AND OF THE INDICATOR FUNCTIONS" section).

To configure the printouts, go to the "PROGRAMMING THE PRINTOUTS" section in the technical manual (**TECH.MAN.REF.**).

NOTES:

- The printing is confirmed by the indication on the display of the "*Print*" message.
- If the printout is not reenabled the display shows the "*no_0_wn5*" message
- In case of unstable weight the display shows the "*wnStAb*" message.

6.9 REENABLING THE PRINTOUTS AND THE INDICATOR FUNCTIONS

While using the indicator, if the error "*no_0_wn5*" appears on the display, the print or the function to be executed must be reactivated (in order to avoid unwanted executions).

It is possible to set the re-enabling in different ways: "passage by zero of the net weight", "weigh instability" or "always". Follow the procedure below:

- Turn on the scale, press the **TARE** key while the firmware version is displayed (the display shows the "*TYPE*" menu).
- Select "*F_Mode*" (by pressing once the **ZERO** key) and press **PRINT** to enter in the menu.
- Scroll until the "*r-Errt*" parameter appears and select it.
- With the **ZERO** or **TARE** keys select the possible options: "*Zero*" (passage by zero of the net weight), "*Inst*" (instability), **ALWAYs**.
- Confirm with **PRINT**.
- Press the **C – ON/OFF** key many times until the message "*SAVE?*" is shown on the display.
- Press **PRINT** to confirm the changes made or another key to exit without saving.

6.10 DISPLAY OF METRIC DATA (INF)

The indicator is fitted with a function named " INF ", thanks to which it is possible to view the metric data and other configuration data:

- First range capacity, first range minimum weigh, first range division.
- Second range capacity, second range minimum weigh, second range division (if set).
- Gravitational Acceleration Value.
- Number of configured Channels.

NOTES:

- The minimum weigh corresponds to 20 net weight divisions.
- The data of the second and third range appear only if actually configured.

To view the metric data:

- Keep the **C – ON/OFF** key pressed until the display shows " INF ", and release.
- The capacity value of the first range will appear.
- Press the **ZERO** key to scroll the following data, in the order (for example for channel 1):
1st range capacity ("Ch 1 MAX") \Rightarrow 1st range minimum weigh ("Ch 1 MIN") \Rightarrow 1st range division ("Ch 1 E") \Rightarrow 2nd range division ("Ch 2 MAX") \Rightarrow 2nd range minimum weigh ("Ch 2 MIN") \Rightarrow 2nd range division ("Ch 2 E") \Rightarrow Gravitational Acceleration Value ("GRAVITY") \Rightarrow Nr. of Configured Channels ("CONF-CH") \Rightarrow and so on these repeat cyclically.
- Press the **TARE** key to scroll backwards through the metric data.
- Press the **PRINT** or **C – ON/OFF** key to return to weighing.

By pressing the **MODE** key during the display of the info for the currently active channel, it is possible to view the metric data of the other channels (if configured); for example, if also channels 2 and 3 are configured, for the maximum capacity of the 1st range:

*1st range capacity channel 1 ("Ch 1 MAX") \Rightarrow Press **MODE** \Rightarrow 1st range capacity channel 2 ("Ch2 MAX")
 \Rightarrow Press **MODE** \Rightarrow 1st range capacity channel 3 ("Ch1.MAX")*
 (Function is not available with DGT1 and DGT1S models)

6.11 SELECTION OF THE CHANNEL TO BE DISPLAYED

In all the functioning modes, excluding the "MASTER" mode (section "MULTISCALE REPEATER (MASTR)"), it is possible to select the channel to be displayed (when the instrument is configured in the "Independent Channels" Mode - see the section "CALIBRATION", **TECH.MAN.REF.**) using the **MODE** key:

By pressing the **MODE** key at length: The "ChRn" message appears for a few instants.

- The nr. of channel used until that moment is displayed:
 - For **example**, if channel 1 \rightarrow "Ch 1" appears
 - Select the number of channel to be displayed, using the **ZERO** or **TARE** keys
 - For **example**, if the channels 1, 2, and 3 are configured \rightarrow the items "Ch 1", "Ch 2", "Ch 3" will appear.
 - Confirm the choice by pressing the **PRINT** key.
- (Function is not available with DGT1 and DGT1S models)

6.12 REMOTE CONTROL (OPTIONAL, JUST WITH DGT60 AND DGT100 MODELS)

Only with DGT60 and DGT 100 models, it is possible to use the instrument with the 6-keys radio remote control.

It is possible to use remotely the functionality of the ZERO, TARE, MODE, ENTER/PRINT, C/DEL and Fn keys or just the TARE key.

To choose this type of remote control follow the below procedure:

- Turn on the scale; press the TARE key while the firmware version is displayed (the display shows the "TYPE" menu).
- Press ZERO many times (to scroll ahead through the parameters) or TARE (to scroll backwards) until the "FnODE" parameter appears.
- Press PRINT to enter the menu.
- Scroll until the "rdFn" parameter appears and select it.
- With the ZERO or TARE keys select the possible options: "none" (disabled remote control), "rd 1" and "br 1" (all the remote control keys function as the TARE key) or "rd 4" and "br 4" (the remote control keys functions as ZERO, TARE, MODE, ENTER/PRINT, C/DEL and Fn).
- All other options refer to other types of remote controls
- Confirm with PRINT.
- Press the C – ON/OFF key many times until the message "SAVE?" appears on the display.
- Press PRINT to confirm the changes made or another key to exit without saving.

In the "multifunction" configuration, the remote control keys repeat the keys' functions (both the ones obtained with a SHORT pressing as well as those with a LONG pressing) and they correspond to the following indicator keys:

KEY	"none" MODE FUNCTION	"rd 1" or "rd_br 1" MODE FUNCTION	"rd 4" or "rd_br 4" MODE FUNCTION
TARE	DISABLED	TARE	TARE
ZERO	DISABLED	TARE	ZERO
MODE	DISABLED	TARE	MODE
PRINT	DISABLED	TARE	ENTER/PRINT
C	DISABLED	TARE	C
Fn	DISABLED	TARE	Fn

Radio remote control configuration:

- "rd H": In this configurations it is necessary to combine the remote control to the instrument.
- "rd_br H": the instrument works with any remote control supplied.

In the "rd 1" and "rd 6" configurations it is possible to combine 3 remote controls.

It is possible to combine a new remote control by pressing and holding (3 seconds) TARE and ZERO key.

When the instrument displays "Aut-rd?" by pressing the ENTER key of the keyboard, the new remote control is recognized.

With C key of the keyboard, if the serial number exists, the remote control is removed.

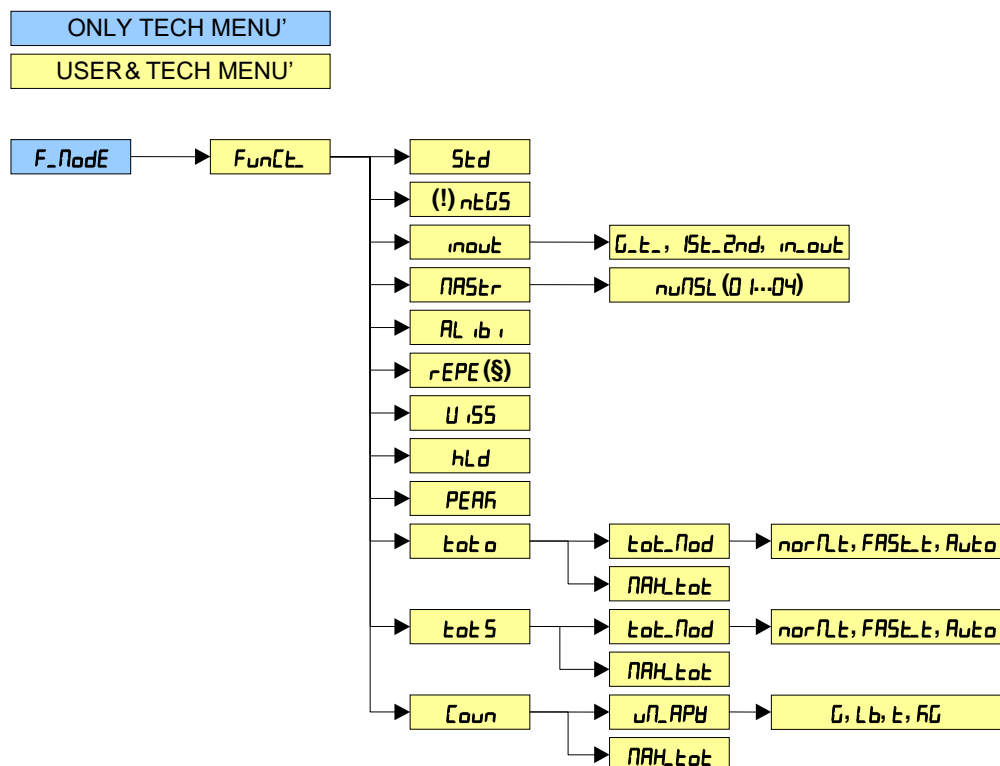
In the "multifunction" configuration, by pressing at length the C key, it is possible to put the instrument in stand-by; by pressing C on the keyboard or any key on the remote control, the instrument returns to the weighing mode.

7. SELECTABLE OPERATING MODES

In addition to the STANDARD weighing mode - with TARE deduction and transmission of data, the indicator can carry out one of the following functions:

UNIT OF MEASURE CONVERSION, NET/GROSS SWITCH, IN/OUT WEIGHING, MULTISCALE REPEATER, ALIBI MEMORY, SINGLE SCALE REPEATER, DISPLAY WITH SENSITIVITY X 10, FREEZING OF THE WEIGHT ON THE DISPLAY, PEAK DETECTOR, HORIZONTAL TOTALIZER, VERTICAL TOTALIZER, PIECE COUNTING, SIMULTANEOUS TRANSMITTER OF THE CHANNEL VALUE.

Each functioning mode is associated with the turning on of various function pilot LEDs, described in detail in the section "KEYS AND INDICATORS OF THE FRONT PANEL".



To set the operating mode, carry out the following procedures:

- Turn on the scale, press the TARE key while the firmware version is displayed (the display shows the "TYPE" menu).
- Select "F_FUNC" (by pressing once the ZERO key) and press PRINT to enter in the menu (the display shows the "Func" menu).
- Press PRINT to enter the parameter.
- With the ZERO or TARE keys select the possible options:
 - **Std** = Unit of measure conversion
 - **netGS** = net weight / gross weight conversion
 - **inout** = input / output weighing
 - **NASTr** = Multiscale repeater (**)
 - **ALibi** = Alibi memory
 - **rEPE** = Single scale repeater(**)
 - **U,SS** = Sensitivity times ten
 - **hLd** = Freezing of the weight on the display
 - **PEAR** = Peak detector
 - **tot o** = Horizontal totalizer
 - **tot S** = Vertical totalizer
 - **Coun** = Counting
- Confirm with **PRINT**. If the **inout**, **NASTr**, **tot o**, **tot S** or **Coun** mode is selected, the indicator requires the selection of another operating parameter; refer to the specific functioning mode section for the relative description.
- The instrument automatically goes to the following step.

- Press many times the **C – ON/OFF** key until the display shows the message "SCALE?".
- Press PRINT to confirm the changes made or another key for not saving.

(**) *NET* and *TARE* are the only parameters displayed in the MASTER type firmware.

NOTE: Once the functioning mode is selected, and there is a printer, the standard printouts relative to the type of printer selected in the *SEtUP* → *SErIAL* → *CoN_PriN* → *Pr_NodE* (see **TECH.MAN.REF.**) parameter. It is possible to activate the default parameters by carrying out the selected print default (see section "PROGRAMMING THE PRINTOUTS", **TECH.MAN.REF.**).

7.1 UNIT OF MEASURE CONVERSION (SEd)

Simple display functioning mode, with the function of conversion between the scale unit of measure and lb. and vice versa.

FUNCTIONING:

- By pressing the **MODE** key the weight conversion between the scale unit of measure and lb is made and vice versa.
- By pressing the **PRINT** key at length: it is possible to directly enter to the SETPOINT INPUT Menu (see section "OUTPUTS FUNCTIONS").

NOTES:

- If various platforms are connected to the indicator, in order to pass from one platform to the other, the weight must be expressed in the scale unit of measure.
- The conversion takes place for any unit of measure set during the calibration.

Furthermore, with APPROVED instrument

- The weight in pounds is displayed for 5 seconds, after which the display goes to the scale unit of measure.
- During the viewing in pounds it is not possible to print the weight (when pressing **PRINT** the message "CoN" is shown)

7.2 NET/GROSS SWITCH (NEGS)

Simple functioning mode with Net / Gross conversion function.

FUNCTIONING:

- If a tare is set, by pressing **MODE** the display switches between the net and the gross weight and vice versa.
- By pressing **PRINT** at length: it is possible to access directly to the INPUT menu of the SET POINTS (see section "OUTPUTS FUNCTIONS").

NOTES:

With an APPROVED instrument

- The display time of the gross weight is 5 seconds, and then the display of the net weight returns.
- While the gross weight is displayed it is not possible to print the weight.

7.3 INPUT/OUTPUT (INOUT)

Simple display functioning mode with in / out weighing function: the indicator acquires two weight values through the confirmation of the operator and calculates the difference, automatically printing the data (if the presence of a printer has been configured).

SETTING:

Once the in/out mode is selected, the message "TYPE" appears for an instant, and the indicator requires to select (with PRINT) the printing mode of the acquired data:

- **CoN_gross/tare:**
PRINTED DATA
GROSS Greater weight with unit of measure
TARE Lesser weight with unit of measure.
NET Difference between GROSS and TARE with unit of measure

- 1st - 2nd first weigh/second weigh:

PRINTED DATA

WEIGH 1 First weight with unit of measure

WEIGH 2 Second weight with unit of measure.

NET Difference without sign between WEIGH 1 and WEIGH 2 with unit of measure.

- input/output:

PRINTED DATA

INPUT First weight with unit of measure.

OUTPUT Second weight with unit of measure.

NET Zero weight with unit of measure >> if WEIGH 1 = WEIGH 2

INPUT NET

>> if WEIGH 1 > WEIGH 2

Difference without sign between INPUT and OUTPUT with unit of measure.

OUTPUT NET

>> if WEIGH 1 < WEIGH 2

Difference without sign between INPUT and OUTPUT with unit of measure.

FUNCTIONING:

- By pressing the **MODE** key, the first weight is acquired. The display shows " -- 1--".
- By pressing again the **MODE** key the second weight is acquired, and the display shows " -- 2--".
- When the acquisition of the second weight is made, the printing of the data is commanded.
- It is possible to interrupt the weighing cycle by pressing the **C – ON/OFF** key after the acquisition of the first weight: On the display the message "CLEAR" appears. Press **PRINT** to confirm the cancelling of the first acquired weight or another key to not confirm.
- By pressing and holding **PRINT**: it is possible to enter directly to the INPUT menu of the SET POINTS (see section "OUTPUTS FUNCTIONS").

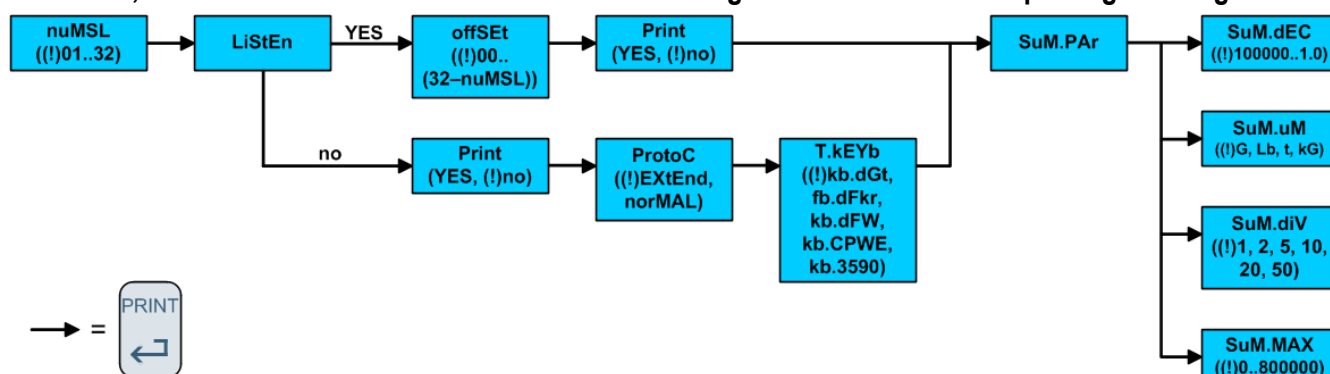
NOTES:

- The weight is acquired if:
With a NON APPROVED scale, it is STABLE and GREATER than 0.
With an APPROVED scale, it is STABLE and GREATER than 20 divisions.
If the setting of the *PERC* parameter in the set-up environment has been respected (passage by zero of the weight, instability, or always); see the "REENABLING OF THE PRINTOUTS AND THE INDICATOR FUNCTIONS" section.

7.4 MULTISCALE REPEATER (MASTER)

The system is made up of one or more indicators (up to 32, called **SLAVES**), connected to one or more weighing systems, which communicate with another indicator (called **MASTER**) which acts as weight repeater, on which it is possible to view (or printed if the printer is provided) the weight of each single scale or the sum of the weight detected by the single scales. Slaves repeat all the keys pressed on the master.

NOTE: It is possible to achieve a network with a **MASTER**, which remotely performs the functions of the scales connected, and one or more **LISTEN ONLY MASTER** having the sole function of repeating the weight.



7.4.1 MASTER CONFIGURATION

Enter in setup and go to parameter $F.ModE \rightarrow Function \rightarrow MASTER$, here will be possible configure the master.

Once confirmed $MASTER$'s functioning mode by pressing the PRINT button, it will be ask:

- To enter the number of the SLAVES to be used. For an instant, "01" is displayed, and then, the number must be entered (between 01 and 32).
 - Configure (or not) the listen mode:
 - An indicator with L_{listen} parameter set on no will have the possibility to remote control every single SLAVE connected to it. Can't be more than one MASTER indicators with L_{listen} parameter set on no .
 - Instead, if L_{listen} parameter will be set on yes , the indicator will be only a MASTER's weight repeater, without being able to have control on SLAVES. There may be many indicators with L_{listen} parameter set on yes , only if there is an indicator with L_{listen} parameter set on no .
 - In case the L_{listen} parameter is set on yes , the display will show for an instance "OFFSEt". After that it is necessary enter the slave's number which the sum starts from.
 - Now will be ask to set $Print$ parameter, which will allow to print the visualized weight on the MASTER's printer (only if L_{listen} is set on yes).
 - If the L_{listen} parameter is set on no , the indicator will show $Protocol$. In this parameter will be set the type of communication protocol between MASTER and SLAVES.
 - In case the $Protocol$ parameter is set on $normal$, the SLAVE will communicate with MASTER transmitting all the parameters visualized on display.
 - Instead, in case the $Protocol$ parameter is set on $extended$, the SLAVE will communicate with MASTER transmitting all the parameters visualized on display and transmitting the weight value.
 - Now will be ask to set $type$ parameter, which will be the same as SLAVE's instrument type: $type$ (for DGT instrument type), $DFWK$ (for DFWKR instrument type), DFW (for DFW instrument type), $CPWE$ (for CPWE instrument type) or 3590 (for 3590 instrument type).
 - When are set more than one SLAVE, the MASTER indicator will show on display the submenu $SubParam$ that contains the parameters to be set as those of SLAVES.
 - $SubDec$: Set decimals of MASTER's visualized weight;
 - $SubUnit$: Set unit of measure of MASTER's visualized weight;
 - $SubDiv$: Set division of MASTER's visualized weight;
 - $SubMax$: Set maximum MASTER's visualized weight.
 - **In the case where SLAVES are configured as totalizer, MASTER can't do totalization.**
- In the SLAVES, instead, it is necessary to enter a code (between 01 and 32, to identify each single SLAVE) in $SELP \rightarrow SER, AL \rightarrow Cn_P \rightarrow PCode \rightarrow YB5$ (see set-up environment, TECH.MAN.REF.).

NOTE:

DGT as Master key map:

Pressed key	3590 key	CPWE key	DFW key
ZERO	ZERO	F6	ZERO
TARE	TARE	TARE	TARE
MODE	RIGHT ARROW	F9	MODE
ENTER	ENTER	ENTER	ENTER

7.4.2 LISTEN ONLY MASTER

It is possible to add other masters (see previous paragraph) which must be set as weigh repeater. The keys pressed on these masters are not repeated on the slaves.

When the listen only master is turned on, it displays the weight of the slave, or automatically selects the sum of the weights if there are more slaves connected to the master.

If there are more slaves, the listen only master can display:

- the sum of weights, if it is selected on the listen only master and also on the master the sum is displayed; the "Sum" message is displayed every 10 seconds;

- the weight of the selected slave, if the master displays the weight of the same slave or the sum of weights; the "5C A n" message is displayed (n is the number of the selected slave).

If it is not possible to set the communication, the listen only master displays the central segments alternated to the messages "5C A n" or "5U n".

NOTE: this type of master works if there is at least one master in no listen mode.

7.4.3 FUNCTIONING

- When turned on, the MASTER predisposes itself for the connection to the SLAVES present ("E C A n" message appears, in which n is the SLAVE number which is to be detected): when at least one SLAVE is detected, it positions itself on the one with the lowest 485 address.
- By pressing the **MODE** key many times switching from SLAVE to SLAVE occurs (order: 485 addresses). The display shows "5C A n" (in which n is the SLAVE number); after this, the weight transmitted by the selected SLAVE is displayed. In this mode, about every 10 seconds, the message "5C A n" appears, indicating the meaning of the data shown, and in which n is the number of the active scale in that moment..
- By pressing at length the **MODE** key the sum of the weight on all the scales is shown: the display shows "5U n", and then the sum of the net weight on all the scales.
In the display of the sum:
 - the "5U n" message appears about every 10 seconds and it indicates that the sum of the weights present on the scales is being displayed
 - The reference unit of measure is that of the connected SLAVE with the lowest address; if the other weights have different units of measure, these are automatically converted.
 - If the sum of the weights is greater than 999999, the segments in the upper part of the display are turned on.
 - If the sum of the weights is less than -99999, the segments in the lower part of the display are turned on.
 - If the sum of weights is not valid (because one or more slaves is in under load or overload), the segments in the central part of the display are turned on.
- By pressing the **MODE** key two times in master mode a menu appears:
 - **SLAVE**: allows to quickly select a slave (available only with more than 1 slave)
 - **SET_Pnt**: input setpoint (available only if there are functions linked to relays)
 If there are no functions linked to relays the fast slave selection is displayed, the user is asked to insert the slave to select.
- By pressing the **ZERO, TARE, PRINT and C – ON/OFF** keys the functionality of the key pressed in the selected slave is transmitted.

WARNING:

- To carry out the weight repeater function it is sufficient that just one SLAVE instrument in the system be turned on. When turned on, the MASTER places itself automatically on the first turned on SLAVE (lowest 485 address); if all the instruments are off or if the radio signal does not reach the MASTER, on the same display the "E C A n" message is displayed in which n is the address of the SLAVE with which one is trying to communicate.
- If there are various slaves, it is not possible to transmit the functionality of the **MODE** key to the active slave.
- To carry out the sum function, it is necessary to have a connection with at least two SLAVES.
- In the sum mode, it isn't possible to transmit the functionality of the **ZERO, TARE and PRINT** keys to the SLAVES.
- If the connection is lost with the SLAVE which is acting as a repeater, the MASTER will try to reconnect it; if after about a second this does not happen, it connects with the following SLAVE.
- If the connection is lost with a SLAVE in the sum mode, the MASTER tries to reconnect it. If this happens, it remains in the sum mode. Otherwise, it passes to the repeater mode of the following SLAVE.

7.4.4 EXECUTION OF THE PRINTOUTS

If there is a printer on the master:

- the printer has to be selected both in the SLAVE and in the MASTER (*SEtUP→SErIAL→COn_Prn→Pr_NodE* parameter, **TECH.MAN.REF.**).
- it is possible to direct on it the printouts and the heading configured in the active slave, by pressing on the MASTER or on the SLAVE the dedicated key (depending on the selected function on the SLAVE). In order to configure this format refer to section "PROGRAMMING THE PRINTOUTS", **TECH.MAN.REF.**.
- by pressing the ENTER/PRINT key when the sum is displayed, it is possible to execute a printout with the weights of all the detected scales and their sum. In order to configure this format refer to the section "PROGRAMMING THE PRINTOUTS", **TECH.MAN.REF.**; the heading is the one programmed in the MASTER.

If there is a printer on a slave:

- the printer has to be selected in the SLAVE (*SEtUP→SErIAL→COn_Prn→Pr_NodE* parameter, **TECH.MAN.REF.**), but not in the MASTER.
- it is possible to execute the printout configured in the SLAVE.

Examples of printout:

2 slaves connected to the master (TPR printer)

Slave 1	Slave 2	Master
<pre> SCALES 1 MASTER LINE 1 MASTER LINE 2 MASTER LINE 3 MASTER LINE 4 SLAVE 1 LINE 1 SLAVE 1 LINE 2 SLAVE 1 LINE 3 SLAVE 1 LINE 4 GROSS 1.091 kg TARE 0.091 kg NET 1.000 kg </pre>	<pre> SCALES 2 MASTER LINE 1 MASTER LINE 2 MASTER LINE 3 MASTER LINE 4 SLAVE 2 LINE 1 SLAVE 2 LINE 2 SLAVE 2 LINE 3 SLAVE 2 LINE 4 GROSS 1.091 kg TARE 0.091 kg NET 1.000 kg </pre>	<pre> MASTER LINE 1 MASTER LINE 2 MASTER LINE 3 MASTER LINE 4 SCALES 1 1.000 kg SCALES 2 1.413 kg SUM 2.413 kg </pre>

NOTES:

- If the printer has been selected in the MASTER but not in the SLAVE, it is not possible to print.
- If more than one SLAVE is present, the number of the SLAVE from which the weight comes from will be added on each printout on the MASTER.
- If enabled, the header is inserted by the master.
- If enabled, the master adds at the end of the format the ticket number and date & time.

On the MASTER it is also possible to display and print the sum of the weights of a number of SLAVES lower than the value programmed in the *Funct→MASTER→nuNSL* step, by turning off the SLAVES that are not used.

7.4.5 TURN OFF THE MASTER AND THE SLAVES

If the MASTER displays the sum of the weights:

- by pressing and holding the **C** key on the MASTER it is possible to turn off only this indicator.
- by pressing and holding the **C** key on a SLAVE it is possible to turn off only that indicator: after a few instants the MASTER displays the "E \square n" message, in which n is the number of the SLAVE that has been turned off, and then the weight transmitted by the next detected SLAVE.

If the MASTER displays the weight transmitted by a SLAVE:

- by pressing briefly the **C** key on the MASTER this is repeated on the active SLAVE.
- by pressing the **C** key on the MASTER until the "- \square FF-" message is displayed, it is possible to turn off the active SLAVE; the "- \square FF-" message is displayed on the MASTER for a few seconds, then it displays the "E \square n" message in which "n" is the number of the SLAVE that has been turned off and then the weight transmitted by the possible next detected SLAVE.
Note: while the "- \square FF-" message is displayed it is possible to turn off the MASTER by pressing again at length the **C** key.
- by pressing the **C** key on the MASTER until the "- \square FF-" message is displayed for the second time it is possible to turn off only the MASTER indicator.
- by pressing at length the **C** key on the active SLAVE it is possible to turn off only that indicator: the MASTER displays the "- \square FF-" message and then the "E \square n" message in which n is the number of the SLAVE that has been turned off; then the MASTER displays the weight transmitted by the possible next detected SLAVE.
- by pressing at length the **C** key on a SLAVE that is not active it is possible to turn off only that indicator.

It is also possible to turn off only the MASTER indicator while it displays the "E \square n" message, by pressing at length the **C** key. If the auto-off is set on MASTER indicator, it works only while the MASTER indicator displays the "E \square n" message.

7.5 ALIBI MEMORY (AL i) (OPTIONAL)

The alibi memory allows to file the transmitted weight values in the computer for data processing and/or integration. The filed values may be then recalled from the PC serial line or directly on the indicator's display for a following check.

The storage of a weigh takes place either following the reception of the serial command or following the pressure of the **PRINT** key: the indicator transmits on the PC serial line the gross and tare weights and an ID which clearly identifies the weigh.

The ID has the following format:

<Rewriting number> — <Weigh number>

- Rewriting number: number of 5 digits which may go from 00000 to 00255; it indicates the number of complete rewritings of the alibi memory.
- Weigh number: number of 6 digits which may go from 00000 to 131072; it indicates the weigh number in the current rewriting of the alibi memory.

With each storage the weigh number is increased of 000001; when this reaches the 131072 value, it restarts from 000000 and the rewriting number increases of 00001.

Therefore the weigh relative to an ID may be verified just if:

- it has a rewriting number equal to the current one of the alibi memory and a weighing number equal or less than the last value received with the "PID" command;
- it has a rewriting number equal or greater than zero, but less than 1, in comparison to the current value of the alibi memory, and a weigh number greater than the last value received with the "PID" command.

example:

If the stored weigh is the following:

"PIDST,1, 1.000kg, 1.000kg,00126-131072"

and the following will be:

"PIDST,1, 1.000kg, 1.000kg,00127-000000"

The storage of a weight is possible only if it is stable and valid (in other words not in under load nor in overload), if the gross weight is equal or greater than zero.

The storage of the weighing by pressing a key is possible only if the function is active (or passage from 0 or weight instability, or always depending on how the *F_{mode} → rEACt* step has been configured in the technical set-up, **TECH.MAN.REF.**, and minimum weight of 20 divisions with approved instrument.).

If these conditions are not respected:

- in the response to the PID serial, "NO" replaces the ID.
- there is no transmission if **PRINT** has been pressed.

When the weight is transmitted with the ID following the pressing of the **PRINT** key, the display shows for about 2 seconds the message "ID", and the transmitted string is the following:

<ESC>[II]PIDSS,B,LLLLLLLLLLUU,YYTTTTTTTTUU,(ID | NO)<STX>.

See the section "Serial commands" for the string description.

NOTES:

- With approved or non-approved instrument, the storage of the weighing through the PID serial command is always possible for all the weights from 0 to full range value.
- The PRINT key works if the serial protocol is set on *andE, rEPE_4/6, Pr in_5t/EH, 4BS, ALL_5t/d/EHt, 5tAb_5t/EH* (**TECH.MAN.REF.**).

READING OF THE WEIGHS CARRIED OUT

In order to read the information relative to the weighing carried out:

- Press the **MODE** key.
- The message "rEH ID" appears; then, enter the rewriting number (from 00000 to 00255) and press **PRINT**.
- The message " ID" appears. Then, enter the weigh number (from 000000 to 131072) and press **PRINT**.
- Now it is possible to view on the display the weigh information in sequence, and scroll through it with the **ZERO** key (ahead) or the **TARE** key (backwards):
 - "xH", in which x is the scale number (from 1 to 4).
 - "yy" in which yy is the unit of measure (H, G, t o Lb).
 - Gross weight (for about a second the message "G55" appears, and then the gross weight value).
 - Tare weight (for about a second the message "tARE" appears, or "tAREP" in case of manual tare. Then the tare value appears).
- Press **C – ON/OFF** to return to weighing.

NOTES:

- If the alibi memory is empty, when the **MODE** key is pressed the message "EPPY" appears for about a second, and the programme returns to the weighing mode.
- If the entered ID is not valid, that is, if there is no stored weigh relative to the entered ID, the message "ID" appears and the programme returns to the weighing mode.

INITIALISATION OF THE ALIBI MEMORY

It is possible to cancel all the weighing made, initialising the alibi memory; this operation can be carried out directly on the indicator (see the parameter "5EUP" → "in AL" of the set-up environment, **TECH.MAN.REF.**) or through the serial command (see "SERIAL COMMANDS" below).

NOTES:

- It is not possible to cancel just a single weigh.
- The initialisation is possible only with a non-approved instrument.

SERIAL COMMANDS:

Besides the commands described in the section "FORMAT OF THE SERIAL COMMANDS", **TECH.MAN.REF.**, in this functioning mode also the commands below are available:

WEIGH STORAGE

Command:

[II]PID<CRLF> or <ESC>[II]PID<STX>

and

[II]PIDD<CRLF> or <ESC>[II]PIDD<STX>

in which:

[II] : 485 address

<ESC>: 27 ascii decimal character

<STX> : 2 ascii decimal character

Instrument response to the [II]PID<CRLF> command:

[II]PIDSS,B,LLLLLLLLLLUU,YYTTTTTTTTTUU,(ID | NO) <CRLF>

Instrument response to the <ESC>[II]PID<STX> command:

<ESC>[II]PIDSS,B,LLLLLLLLLLUU,YYTTTTTTTTTUU,(ID | NO)<STX>

Response of the instrument to the [II]PIDD<CRLF> command:

[II]PIDDSS,B,LLLLLLLLLLUU,YYTTTTTTTTTUU,(ID | NO),(dd/mm/yybbhh:mm:ss|"NO DATE TIME")<CRLF>

Response of the instrument to the <ESC>[II]PIDD<STX> command:

<ESC>[II]PIDDSS,B,LLLLLLLLLLUU,YYTTTTTTTTTUU,(ID | NO),(dd/mm/yybbhh:mm:ss|"NO DATE TIME")<STX>

In which:[II]	485 address (only when transmitting in 485 mode)
SS	"OL" (weight in overload) or "UL" (weight in under load) or "ST" (stable weight) or "US" (unstable weight) or "TL" (TILT input closed).
,	comma character (ASCII decimal 44)
B	scale number (from 1 to 4)
LLLLLLLLLL:	gross weight on 10 digits
UU:	unit of measure
YY:	2 spaces in the case of null tare or semiautomatic tare, "PT" in case of manual tare
TTTTTTTTTT	tare on 10 digits
ID	XXXX-YYYYYY in which:
	XXXXX is the rewriting number (5 digits, from 00000 to 00255) and
	YYYYYY is the weigh number (6 digits, from 000000 to 131072).
dd/mm/yy	Date in the "dd/mm/yy" format (only with PIDD command)
bb	2 space characters, ascii decimal 32 character (only with PIDD command)
hh:mm:ss	Now in the "hh:mm:ss" format (only with PIDD command)

In the case of negative or unstable gross weight, the weight is transmitted but not the ID; "NO" is in its place. In these cases there is no storage in the alibi memory.

In case no ALYBI MEMORY board is detected, in response to REXD command, only the weight is sent – without date and time, which are replaced by "NO DATE TIME".

WEIGH READING

Command:

[II]ALRDXXXXX-YYYYYY <CR o CRLF>

In which:

[II] 485 address (only when transmitting in 485 mode)

XXXXX rewriting number (from 00000 to 00255)

- character (ASCII decimal 45)

YYYYYY weighing number (from 000000 to 131072)

Instrument response:

[II]B,LLLLLLLLLLUU,YYTTTTTTTTUU<CR o CRLF>

In which:	[II]	485 address (only when transmitting in 485 mode)
	B	scale number (from 1 to 4)
	,	comma character (ASCII decimal 44)
	LLLLLLLLLL	gross weight on 10 digits
	UU	unit of measure
	YY	spaces in the case of null or semiautomatic tare, PT in the case of manual tare
	TTTTTTTTTT	tare weight on 10 digits

ALIBI MEMORY CANCELLATION (only with non-approved instrument)**Command:**

[II]ALDL <CR o CRLF>

In which [II] 485 address (only when transmitting in the 485 mode)

Instrument response:

[II]ALDLOK <CR o CRLF> if the cancellation has been effective

[II]ALDLNO <CR o CRLF> if the cancellation has not worked

The commands are ignored if the programme is not in the alibi memory functioning mode.

7.6 SINGLE SCALE REPEATER (rEPE)

The system is made up of one or more indicators (named **REPEATERS**) which receive the data of the display or of the weight from another indicator or from a PC/PLC (named **TRANSMITTER**) and which therefore act as repeaters.

In the **REPEATERS**, once this functioning mode has been set, it is necessary to configure the "rEPE_B" or "H_rEPE" parameter in the communication mode of the PC port, *SEtUP→SEr AL→CoN_PC* step (**TECH.MAN.REF.**).

For further configuration and functioning details refer to the technical manual (*SEtUP→SEr AL→CoN_PC* step and section "TRANSMISSION MODES OF THE SERIAL PORTS", **TECH.MAN.REF.**).

If "rEPE_B" communication protocol has been set in the **REPEATER**, it is necessary to set the "rEPE_B" communication protocol in the **TRANSMITTER** on the desired port.

If "H_rEPE" communication protocol has been set in the **REPEATER**, it is necessary to set the protocol of the continuous weight transmission on the desired port of the **TRANSMITTER**.

For further configuration details refer to the technical manual of the connected indicator.

FUNCTIONING

When the indicator is turned on it waits for the data; if it does not receive a correct communication string, the communication parameters are wrong, or it does not receive any character, it remains in the test condition, that is, with all the central segments of the display turned on.

When the serial string of the connected instrument is identified, the indicator repeats the data of the display or the weight string of the instrument to which it is connected.

CAREFUL:

- The keys pressed in the **REPEATER** are not repeated on the **TRANSMITTER** and vice versa.
- The indicator acts as a simple weight repeater: only the **C – ON/OFF** key is enabled for turning on/off.
- In this functioning mode for the printer port only the "rEPEB" transmission mode is enabled; see section "TRANSMISSION MODES OF THE SERIAL PORTS", **TECH.MAN.REF.**

Example of Dini Argeo REPEATER/TRASMITTER configuration:

	FunCt	PCModE	bAud	bit
REPEATER (DGT4)	rEPE	rEPE_5	9600	n-B-1
TRANSMITTER	(*)	rEPE_5	9600	n-B-1

(*) all function (except "PASS")

7.7 DISPLAY WITH SENSITIVITY X 10 (U,55) (TO BE USED IN TESTING DURING THE CALIBRATION)

Simple display functioning mode with the function of switching the weight for display with sensitivity increased 10 times.

FUNCTIONING:

- By pressing the **MODE** key, the switch of the weight display occurs (between normal sensitivity and sensitivity ten times greater). Notice that the last digit on the right of the display has a sensitivity equal to the scale's division divided by 10.
- The printout and the change of channel can only be done when the indicator has the standard sensitivity.
- By pressing the **PRINT** key at length: it is possible to enter directly to the SETPOINT INPUT menu (see section "OUTPUTS FUNCTIONS").

NOTE: In case the instrument is LEGAL FOR TRADE, when **MODE** is pressed, the sensitivity times 10 is displayed for five seconds after which the instrument returns to standard weight displaying. Furthermore, with the **SETUP→d.SALE** parameter set as **YES (TECH.MAN.REF.)**, this displaying is possible only with capacities over or equal to 100 kg (220 lb).

7.8 HOLD: FREEZING THE WEIGHT ON THE DISPLAY (hLd)

Simple display functioning mode with the function of freezing the weight shown on the display.

FUNCTIONING:

- By pressing **MODE**, the value of the weight is held on the display, and the display shows "hLd" alternately with the weight held value (every 5 sec).
- To release the weight value on the display, press **MODE** key again.
- By pressing the **PRINT** key at length: it is possible to enter directly to the SETPOINT INPUT Menu (see section "OUTPUTS FUNCTIONS").

NOTE: if various scales are connected to the indicator, in order to pass from one scale to the other, exit from the HOLD mode, unblocking the possible frozen weight.

7.9 PEAK: WEIGHT PEAKS DETECTION (PEAK)

It is possible to use the instrument to store the maximum weight value measured during the weigh (PEAK), useful to measure, for example, the breaking load of the materials.

FUNCTIONING:

- By pressing the **MODE** key: the peak mode is enabled, and the display shows "PEAK", every 5 seconds, alternated with the maximum weight reached up until that moment.
- The test terminates by pressing the **MODE** key again or when the weight peak surpasses the maximum capacity of the instrument (for an instant "PEAK OF" is displayed and then the display shows the weight on the scale once again). The detected weight value will be:
 - The maximum before a rapid decrease of the weight (measurement of the ultimate load).
 - The maximum and persistent weight detected on the scale.
- To set a **SET POINT** press and hold (for about 3 seconds) the **PRINT** key:
If the functioning of an output upon reaching a set point has been configured, it is possible to enter in a submenu in which to choose the parameter to modify; select "nPE_5LP" (see section "OUTPUTS FUNCTIONS").

NOTE: if various scales are connected to the indicator, in order to pass from one scale to the other, exit from the PEAK mode, unlocking the weight peaks detection.

It is possible to set the minimum time period of the peak impulse beyond which the measuring is accepted:

- Press and hold **PRINT**
- If the functioning of an output upon reaching a set point has been configured, it is possible to enter in submenu in which to choose the parameter to modify; select "**P 1E-EE**".

By pressing **ZERO** or **TARE** the following settable values are proposed: 1, 2, 3, 4, 5, 10, 20, 30, 40, 50, 60, 75, 100, and 127; press **PRINT** to confirm the desired value. (the indicator will return to weighing).

LENGTH	SAMPLINGS PER SECOND (SENSITIVITY)	ACQUIRED VALUES	MEDIATED VALUES
1	400	1	1
2	200	1	1
3	100	1	1
4	100	4	2
5	50	4	2
10	25	4	2
20	12	4	2
50	6	4	2
100	6	8	2
127	6	12	2

If an unexpected peak is detected immediately, decrease the sensitivity.

If 0.000Kg is on the cell of 20Kg (350 ohm), and the sampling time is equal to 1, when the PEAK mode is enabled, 0.005Kg are displayed.

Tot.Mod: TYPE OF TOTALISATION (NORMAL, FAST, AUTOMATIC)

Once the totalizer operating mode is selected, both horizontal and vertical, choose the type of totalization: normal ($\underline{E_NORM}$), fast ($\underline{E_FAST}$) or automatic (\underline{AUT}); press ZERO or TARE to change the parameter; press PRINT to confirm.

- In the normal totalisation, for each accumulation operation there is the display of the weigh number and the net weight total, before the printing of the data.
- In the fast one, just the the "- EOE -" message appears on the display, before the printing of the data.
- In the automatic one, there is the automatic acquisition of the stable weight; therefore the message "- EOE -" appears on the display, and then the data are printed.

ΠΑΗ_ΕΟΕ: number of consecutive totalisations after which the total is automatically printed and reset

After having carried out the set weighing, the accumulated general total is printed and reset; set a value between 0 and 63.

NOTE: the value 0 disables the function

FUNCTIONING

TOTALISATION OPERATIONS

In order to carry out the totalisation it is necessary to load the weight on the scale and press the MODE key (if the automatic totalisation has not been set): the weight is accumulated in two total levels (a partial total and a general total).

To totalize, the net weight must be

- at least 1 division with non approved instrument and with normal or fast totalisation;
- at least 10 division with non approved instrument and with automatic totalisation;
- at least 20 divisions with approved instrument.

To avoid undesired accumulations, the "MODE" key is active just once; it reactivates depending on the setting of the "REACT" parameter in the SET-UP environment, in other words, either after passing by the net zero of the scale, by instability or always (see section "REENABLING OF THE PRINTOUTS AND THE INDICATOR FUNCTIONS").

If the presence of a printer has been configured, the "MODE" key causes also the printing of the weight values.

By pressing the MODE key again, **without having reenabled the totalisation**:

- with the normal totalizer, it is possible to view temporarily on the display the number of weighing carried out and the PARTIAL NET TOTAL accumulated until that moment (Subtotal). If the accumulated digit is more than 5 digits, the visualisation takes place in two stages.
- with the fast totalizer the "no_0_0n5" error message is displayed.

NOTES:

- If the gross weight is equal to zero, the indicator displays the "Gross_Er" message.
- If the net weight is equal to zero, the indicator displays the "Net_Err" message.

TOTALISATION WITH PRINTING

If the presence of a printer has been configured, upon each pressing of MODE, the data programmed in step `SEtUP→SErIAL→COnPrn→Pr_COnF` of the set-up environment (**TECH.MAN.REF.**) are printed, for example:

- Weighing number
- GROSS weight
- TARE weight
- NET weight

PRINTING AND ZEROING OF THE TOTALS

The instrument has two different total levels, a partial total and a general total, which increase upon each totalisation; these may be printed and zeroed independently from each other.

To print and zero the PARTIAL TOTAL press for an instant the PRINT key (brief pressing); depending on the type of totalisation, various messages will be displayed:

- With **normal totalisation** the number of weighing and the accumulated total will be displayed.
- With **fast or automatic totalisation** the message "EoERL" will be displayed.

The number of weighs made and the NET WEIGHT TOTAL is printed.

To print and zero the GENERAL TOTAL press and hold the PRINT key;

If the functioning of an output upon reaching a set point is configured, it is possible to enter in a submenu in choose the parameter to be modified; select "Pr_G_EoE".

Depending on the type of totalisation; various messages will be displayed:

- With **normal totalisation** the number of weighing and the accumulated total will be displayed.
- With **fast or automatic totalisation** the message "G_EoERL" will be displayed.

The number of weighing made and the NET WEIGHT TOTAL is printed.

NOTE: All the accumulated values are automatically reset each time the instrument is turned off.

SETTING OF SET POINT

To set a **SET POINT** (like for the General Total printout) press the **PRINT** key for about 3 seconds.

If the functioning of an output upon reaching a set point is configured, it is possible to enter in a submenu in which to choose the parameter to be modified; select " **inP_5tP_** " (see section "OUTPUTS FUNCTIONS").

7.11 VERTICAL TOTALIZER (Sum by recipe) (Total 5)

Like the horizontal totaliser, but with each pressing of **MODE** the indicated weight is totalised and automatically tared. In this way it is possible for example to fill a container with various products.

Note: At the end of the totalisation operations, to view the gross weight on the scale press the **C – ON/OFF** key.

7.12 PIECE COUNTING (Count)

This functioning mode allows to use the instrument as a counting scale, after making a "reference operation" (described in the "Counting Procedure") which consists in linking a sample weight to a specific quantity of pieces (REFERENCE value), calculating in this way the "Average Piece Weight" (APW).

Upon the selection of the functioning mode in the SET-UP ENVIRONMENT ("F_1odE" → "FuntE" → "Count") the setting of some parameters is requested:

- "**inP_APW**" : **Unit of Measure of the average piece weight (APW).**
 - Press **PRINT** to enter in the step.
 - With the **ZERO** or **TARE** keys select the unit of measure (g / kg / t / lb).
 - Confirm with **PRINT**.
 - Press many times the **C – ON/OFF** key until the display shows the message "TRUE".
 - Press **PRINT** to confirm the changes made or another key to exit without saving.

Independently from the unit of measure selected, the APW has always three fixed decimals.

- "**HA_t_t**" : **sampling interval.**
Setting of the sampling time (in seconds, with a decimal). The greater the time set, the more precise the calculation of APW.
 - Press **PRINT** to enter in the step.
 - Set the desired time.
 - Confirm with **PRINT**.
 - Press many times the **C – ON/OFF** key until the display shows the message "TRUE".
 - Press **PRINT** to confirm the changes made or another key to exit without saving.

FUNCTIONING:

By pressing and holding **PRINT** it is possible to:

- enter the known APW value (see "DISPLAY AND MODIFICATION OF AVERAGE PIECE WEIGHT" described below)
- set a **SET POINT**:
If the functioning of an output upon reaching a set point is configured, it is possible to enter in a submenu in which to choose the parameter to be modified; select " **inP_5tP_** " (see section "OUTPUTS FUNCTIONS").

By pressing the **MODE** key:

- If there is NOT a reference, set the **REFERENCE VALUE** (see "COUNTING PROCEDURE" described in the following paragraph)
- If there is a reference the display of **NR. OF PIECES / WEIGHT ON THE SCALE** alternates.

By pressing the **C – ON/OFF** key

- The **REFERENCE** previously set is **CANCELLED** (the display shows for an instant "CLEAR"; if there is no valid reference to be cancelled the message does not appear).
- With the following pressing of the **MODE** key (equivalent to a first pressing of the key) it is possible to set a **NEW REFERENCE**.

COUNTING PROCEDURE

The operations to be carried out are the following:

- 1) Place the empty container on the scale and press **TARE** to tare it.
- 2) Check that the zero is on the display and press the **MODE** button: the counting function activates
- 3) The display suggests a REFERENCE QUANTITY. The possible options are: 5, 10, 20, 30, 40, 50, 60, 75, 100, 200.
- 4) Press **ZERO** or **TARE** the number of times needed to reach the desired sample size.
- 5) Put the quantity of pieces chosen for the SAMPLE on the scale and press **ENTER/PRINT** to confirm or **C – ON/OFF** to cancel the operation and return to weighing.

APW calculation:

- 6) Press **PRINT**; the display will show **SAMPL** and the indicator will calculate the **Average Piece Weight (APW)**. After a few instants the display will indicate the quantity selected put on the platform.
- 7) Add the rest of the items to count in the container and whose value will appear on the display.
- 8) Unload the scale (with the unloaded plate the message "**PES-0**" will appear on the display).
The APW will remain stored until the indicator is turned off, allowing for the counting of similar pieces, without having to repeat the REFERENCE operation.
- 9) By pressing the **MODE** key, the switch from the display of the number of pieces to the display of the net weight and vice versa occurs.
- 10) To carry out a new reference operation, press the **C – ON/OFF** key when the instrument displays the number of pieces. The message "**CLEAR**" will appear to show the cancellation of the REFERENCE value. With the following pressing of the **MODE** key it is possible to set a new REFERENCE value, repeating the operations as described from point 3) onwards.

NOTES:

- If the number of calculated pieces is greater than 999999, the display shows just the first 6 digits on the right.
- By changing the visualisation from 1 channel to the other, the reference is not cancelled and the chosen type of visualisation (weight or pieces) remains with the possibility of switching it by pressing **MODE**.

PIECE COUNTING WHEN PICKING

- 1) Load a FULL container on the scale and press "**TARE**" to tare it.
- 2) Press "**MODE**": The display suggests various REFERENCE QUANTITIES: 5,10,20,30,40,50,60,75,100,200
- 3) Press "**ZERO**" or "**TARE**" various times until the chosen quantity is displayed.
- 4) From the container, take off the same number of pieces and press "**PRINT**" to confirm. The display shows "**SAMPL**" while the indicator calculates the Average Piece Weight. The display shows in negative the picked up quantity.
- 6) Continue the counting in extraction.

"Err-Flt" ERROR DUE TO WEIGHT INSTABILITY DURING THE SAMPLING

If during the sampling phase the weight is unstable, it is not possible to calculate the APW correctly. The "**Err-Flt**" message appears, lasting for about three seconds. Repeat the sampling operation.

MINIMUM WEIGHT OF THE SAMPLE

It is advisable to use a reference quantity equal or greater than 0,1% of the scale capacity.

In any case, the weight of the reference quantity should not create an APW lower than the two internal points of the converter (intrinsic limit of the instrument); if this condition takes place, during the sampling, the display will indicate for an instant: "**Error**" and the quantity put on the plate will not be accepted. Use a higher reference quantity.

DISPLAY AND MODIFICATION OF AVERAGE PIECE WEIGHT (APW)

It is possible to view or enter with the keyboard a known APW to speed up the reference operations.

- Press and the **PRINT** key.
- If the functioning of an output upon reaching a set point is configured, it is possible to access a submenu in which to choose the parameter to set. Select "**INP-PND**".
- The display shows "**APW**" and then the stored value expressed with 9 digits with five decimals, in the programmed unit of measure.
- Enter the APW value using the keys in the following way:
 - **MODE** key to choose the digit (blinking)
 - **ZERO** key to decrease, **TARE** key to increase
 - **C – ON/OFF** key to quickly clear the present value

- confirm with **PRINT** or press twice **C – ON/OFF** to exit without confirming

Example

Unit of measure of the APW in g

"0000.00000" means 0,0 g, therefore by entering "0001,05000" the weight is 1,05 g.

PRINTING UNDER COUNTING MODE

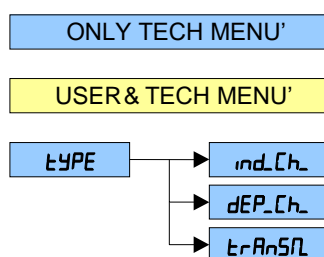
If the presence of a printer has been configured, every time PRINT is pressed (both in weight and pieces visualization), the data programmed in the $SEtUP \rightarrow SErIAL \rightarrow COnF \rightarrow Pr_COnF$ of the set-up environment (**TECH.MAN.REF.**) are printed. For example:

- GROSS weight
- TARE weight
- NET weight
- Quantity of PIECES (PCS) on the scale in that moment.
- calculated APW, expressed in the set unit of measure, with three decimal digits

7.13 SIMULTANEOUS TRANSMITTER OF THE CHANNEL VALUE (TYPE: $\epsilon rAn5n$)

Independent channel mode which makes it possible to have the simultaneous transmission (through the serial line) of the values read by each single channel and, through the optional alibi memory board, to store the transmitted weight values in the computer for data processing and/or integration. The filed values may then be recalled from the PC serial line or directly on the indicator's display for a following check.

NOTE: in this mode the zero tracking and the scale **ZERO**, **TARE** and **PRINT** key are disabled; it is not possible to set the functioning modes and the ALIBI mode is set automatically.



To set this mode, carry out the following procedure:

- Turn on the scale, press **TARE** while the firmware version is displayed (the display shows the "TYPE" menu).
- Press **PRINT** to enter in the "TYPE" menu (the display shows the configured mode of the channels use)
- Select " $\epsilon rAn5n$ " and press **PRINT**.
- The instrument automatically passes to the following step.
- Press many times the **C – ON/OFF** key until the display shows the message "SAVEP".
- Press **PRINT** to confirm the changes made, or another key to exit without saving.

FUNCTIONING

By pressing the **MODE** key it is possible to read on the indicator the information relative to the weighing carried out, see paragraph "ALIBI MEMORY", "Reading of the weighs carried out" section.

- By pressing and holding the **MODE** key it is possible to SWITCH THE CHANNEL (if the scale has been configured as multichannel). See section "SELECTION OF THE CHANNEL TO BE DISPLAYED".
- It is not possible to carry out other operations.

It is only possible to manage the functions which can be enabled through the serial commands described in the **ALIBI** mode, paragraph "ALIBI MEMORY", section "SERIAL COMMANDS", and only some serial commands described in section "SERIAL COMMANDS FORMAT" (**TECH.MAN.REF.**).

List of usable commands:

PID, ALRD, ALDL, VER, REXT, REXTA, READ, MVOL, RAZF, CGCHN, ECHO, DISP, DINT, PCOK, STAT, KEYP, KEYR, KEYEE, KEYED.

Note: the pressing simulation of the scale keys through the **KEYP** and **KEYR** commands allows to manage the functions linked to the **MODE** key.

8. OUTPUTS FUNCTIONS

The indicator is fitted with **2** inputs (optoisolator photocouplers, 4 for DGTP/DGTPK version) and **2 photomofet outputs** (expandable to 6 as an option in the DGTQ model, while it is standard fitted in the DGTP/DGTPK version), whose electric specifications are shown in the section "CONNECTION SCHEMES" of the Technical Manual.

In the **outPut** menu of the SET-UP (**SEtUP** → **outPut**; **TECH.MAN.REF.**) it is possible to set the functioning mode of each of the outputs: the functioning mode (**FunC**), the normal status (open or closed, **no/nC**), the switching condition (direct or upon weight stability (**drCt / StbL**), active hysteresis (enabling and disabling set points) or not (single set point) (**iSt.FF / iSt.on**), the sign of the configured set point (**PoS it / nEGAt**, only for the "set point on net weight" and "set point on pieces" functioning modes), the output enabling time (**EnAbL tN**) and the delay time for enabling the output (**dELAY**).

Specifically, for the "**FunC**" step, the following functioning modes are possible: none, set point on the gross weight, set point on the net weight, set point on pieces, gross weight at zero, net weight at zero, weight instability, totalisation, set point on the pieces' total, pressing of the KEYS (PRINT, MODE, C, ZERO, TARA), error indication.

NOTE: some of functioning modes of the outputs are relative to the specific functioning modes of the instrument; see the following descriptions for the details.

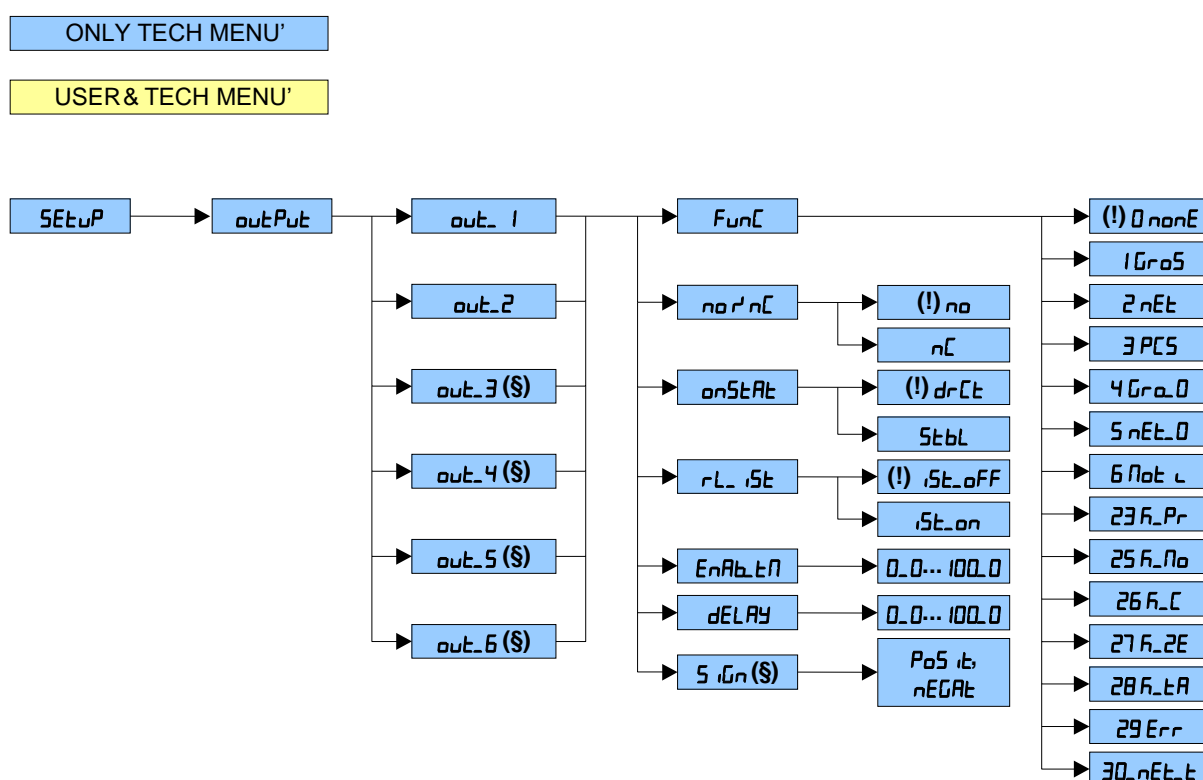


Figure 9.1 – Steps in the SET-UP ENVIRONMENT for the OUTPUT SETTINGS

(§) The step is displayed in the DGTQ model with the expansion board; it is standard fitted in the DGTP/DGTPK version, while it is not displayed in the DGTQ model.

(*) The parameter is displayed only if the firmware is STANDARD type.

(**) The parameter is displayed only if the firmware is MASTER type.

If the instrument is in a single range, or in non approved dual range:

The **w1/sp1** and **w2/sp2** leds turn on to indicate respectively the enabling of OUTPUT 1 (sp1) and OUTPUT 2 (sp2).

Description of the configurable functionalities for the outputs ("FunC"):

0 none – "No Function"

No functionality is linked to the outputs, which therefore are completely inactive.

1 Gross – "Set point on the GROSS WEIGHT" (*)

Functioning with hysteresis (rL_ 5t "HYSTERESIS" parameter set at 5t_on)

This mode enables the output function on the GROSS weight. It is necessary to enter two SET POINTS for each output; a DISABLING one, which, when the gross weight is below it, disables the output; and an ENABLING one, which when the gross weight is equal or greater than it, enables the output. By pressing and holding **PRINT** it is possible to enter the SET POINT value (DISABLING and ENABLING) for each configured output:

- If the functioning mode includes for the modification of a parameter, it is possible to access a submenu where to choose which parameter to modify; select **inP_5tP**.
- The display shows "5_ 1 on" (output 1 ENABLING SET POINT): press **PRINT**, enter the weight value using the keys in the following way:
 - **MODE** key to choose the digit (blinking)
 - **ZERO** key to decrease, **TARE** key to increase
 - **C – ON/OFF** key to quickly clear the present value
- confirm with **PRINT** or press twice **C – ON/OFF** to exit without confirming
- The display shows "5_ 1 off" (output 1 DISABLING SET POINT): press **PRINT**, enter the weight value with the keyboard and confirm with **PRINT** (use the **C – ON/OFF** key to quickly clear the present value).
- Do the same for the following outputs (if present).
- When the programming of the set points is done, exit with the **C – ON/OFF** key.

Functioning without hysteresis (rL_ 5t "HYSTERESIS" parameter set at 5t_off)

The functioning mode is the same as the previous one, except for the entering of one SET POINT for each output ("5_ 1 on"); due to this **it is not possible to enter the "5_ 1 off" parameter**.

NOTES

- If all the outputs have the "none" functioning mode, or if the selected functioning mode does not require the entry of a SET POINT value, the pressing of the **PRINT** key at length **does not allow to access the configuration of the set points**.

With the indicator off or in standby the outputs are normally open (**no**).

- The DISABLING SET POINT must be equal or less than the ENABLING one; if in the DISABLING SET POINT a value greater than the ENABLING one is entered and confirmed, the indicator will set the set point at 0, until a valid value is entered.
If in the ENABLING SET POINT a value lower than the DISABLING one is entered and confirmed, it will be accepted, but the DISABLING SET POINT will be put at 0.
- The 0 value is valid on both the set point values.
- The check on the weight remains active on this value also while modifying the SET POINT, until the new value is confirmed.
- If the weight is not valid the outputs will not be disabled.
- At start-up, the outputs are managed from the moment in which the weight is displayed. They assume the configuration set in the set-up environment, and are not managed inside the set-up.
- The tare operations are active.
- The length of the outputs enabling impulse for the keys linked to them is about 2 seconds (PRINT, MODE, C, ZERO, TARE keys). These outputs are enabled by pressing the key; if the key pressing time is greater than 2 seconds the output is disabled after 2 seconds and remains in the same state until the following pressing of the key.

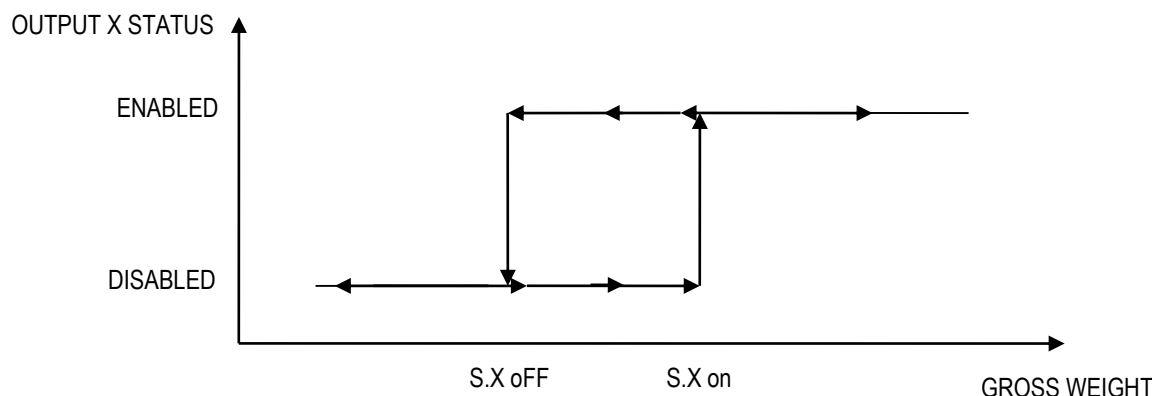


Figure 9.2 – Diagram showing the output functioning with active hysteresis, in which X indicates the output number.

IMPORTANT: the weight thresholds set with the **PRINT** key are common to all the connected scales; therefore it is not possible to have different thresholds for different scales. The value assumes the unit of measure and the decimals of the selected channel; for example, if 1000 is the set value, the set point values will be the following:

Channel	Unit of Measure	Decimals	Set Point Value
1	kg	3	1,000 kg
2	g	0	1000 g
3	kg	2	10,00 kg
4	g	1	100,0 g

2 net – "Set point on NET WEIGHT" (*)

By selecting this functioning mode, in the normal scale status, the function of the output on the NET weight is enabled; the SET POINTS and the specifications are entered the same way as for the functioning on the gross weight but it is possible to set the functioning of the set points on the negative weight.

FUNCTIONING WITH HYSTERESIS (FL_5t "HYSTERESIS" parameter set at 5t_on)

Functioning on negative weight (5_5n parameter set at POS_5t)

The specifications are the same for the functioning mode on the gross weight.

Functioning on negative weight (5_5n parameter set at NEG_5t)

By selecting the functioning mode on the negative weight, the output function on the NEGATIVE WEIGHT is enabled. Enter two NEGATIVE SET POINTS for each output; a DISABLING one in which (when the net weight is greater than it) the output is disabled; an ENABLING one in which (when the net weight is equal or less than it) the output is enabled. By pressing and holding **PRINT** it is possible to enter the NEGATIVE SET POINT values (DISABLING and ENABLING) for each configured output:

- If the functioning mode includes the modification of a parameter, it is possible to enter in a submenu in which to choose the parameter to modify; select "nPS_tP".
- The display shows "5_1_on" (output 1 ENABLING SET POINT): press **PRINT**, enter the weight value using the keys in the following way:
 - **MODE** key to choose the digit (blinking)
 - **ZERO** key to decrease, **TARE** key to increase
 - **C – ON/OFF** key to quickly clear the present value
- confirm with **PRINT** or press twice **C – ON/OFF** to exit without confirming
- The display shows "5_1_off" (output 1 DISABLING SET POINT): press **PRINT**, enter the weight value with the keyboard and confirm with **PRINT** (use the **C – ON/OFF** key to quickly clear the present value).
- Do the same for the following outputs (if present).
- When the programming of the set points is done, exit with the **C – ON/OFF** key.

FUNCTIONING WITHOUT HYSTERESIS (rL_15t "HYSTERESIS" parameter set at 15t_off)

The functioning mode is the same as the previous, except that one enters just one SET POINT for each output ("5_1_on"); due to this **it's not possible to enter the "5_1_off" parameter.**

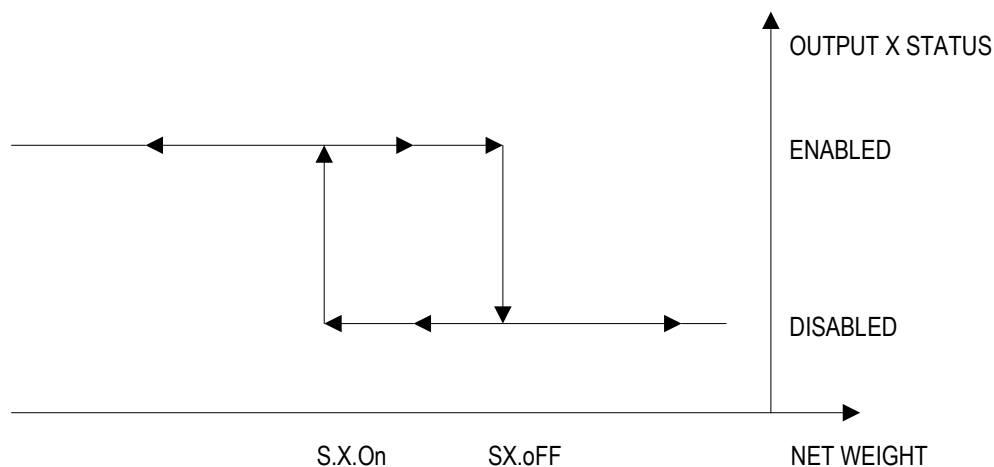


Figure 9.3 – Diagram showing the negative functioning of the outputs with active hysteresis, in which X indicates the output number.

IMPORTANT: the weight thresholds set with the **PRINT** key are common to all the connected scales; therefore it is not possible to have different thresholds for different scales. The value assumes the unit of measure and the decimals of the selected channel; for example, if 1000 is the set value, the set point values will be the following:

Channel	Unit of Measure	Decimals	Set Point Value
1	kg	3	1,000 kg
2	g	0	1000 g
3	kg	2	10,00 kg
4	g	1	100,0 g

2 HgHt – “Set point on the WEIGHT” ()**

By selecting this functioning mode, the output function on the weight (net and gross) is enabled. The specifications are the same as the ones regarding the net weight, but the functioning of the set-points on the negative gross weight can be set. The modes in which it is possible to access the submenu for entering the values of the setpoints are different depending on the functioning mode selected in the **F_Mode → Funct** step (**TECH.MAN.REF.**):

- in the **MASTER** mode, press two times in rapid succession the **MODE** key;
- in the **REPE** one, press and hold the **PRINT** key.

NOTE: The functioning of this type of output is possible in the “**MASTER**” mode with “**EHtEnd**” protocol (see the section “**MULTISCALE REPEATER (MASTER)**”), or in the “**REPE**” mode with the **PCModE** step set on “**H_REPE**” (**TECH.MAN.REF.**).

3 PCS – “Set point on the PIECES” (only for Counting mode) (*)

By selecting this functioning mode, in the normal scale status the function of the outputs on the number of pieces shown on the display is enabled. The SET POINTS and the specifications are entered in the same way as for the functioning on the **NET** weight, that is, it is possible to set the functioning of the set points on the negative number of pieces.

4 GROSS – “GROSS WEIGHT AT ZERO” (*)

By selecting this functioning mode, in the normal scale status, the function of the outputs on the GROSS weight at 0 is enabled.

5 NET – “NET WEIGHT AT ZERO” (*)

By selecting this functioning mode, in the normal scale status, the function of the outputs on the NET weight at 0 is enabled.

5 *HGE_0* – “WEIGHT AT ZERO” (**)

By selecting this functioning mode, the function of the outputs on the weight (net and gross) at 0 is enabled.

NOTE: The functioning of this type of output is possible in the “*MASTER*” mode with “*EHLEND*” protocol (see the section “MULTISCALE REPEATER (*MASTER*)”), or in the “*rEPE*” mode with the *PCMODE* step set on “*H_rEPE*” (**TECH.MAN.REF.**).

6 *Inst* – “INSTABILITY”

By selecting this functioning mode, in the normal scale status, the function of the outputs on the unstable weight is enabled.

NOTE: The functioning of this type of output is possible in the “*MASTER*” mode with “*EHLEND*” protocol (see the section “MULTISCALE REPEATER (*MASTER*)”), or in the “*rEPE*” mode with the *PCMODE* step set on “*H_rEPE*” or “*rEPE_5*” (**TECH.MAN.REF.**).

23 *h_Pr* – “PRINT KEY”

By selecting this functioning mode, in the normal scale status, the output is enabled (for about 2 seconds) when the PRINT key is pressed.

25 *h_Pod* – “MODE KEY”

By selecting this functioning mode, in the normal scale status, the output is enabled (for about 2 seconds) when the MODE key is pressed.

26 *h_C* – “C KEY”

By selecting this functioning mode, in the normal scale status, the output is enabled (for about 2 seconds) when the **C – ON/OFF** key is pressed.

27 *h_ZEr* – “ZERO KEY”

By selecting this functioning mode, in the normal scale status, the output is enabled (for about 2 seconds) when the ZERO key is pressed.

28 *h_tAr* – “TARE KEY”

By selecting this functioning mode, in the normal scale status, the output is enabled (for about 2 seconds) when the TARE key is pressed.

29 *Err* – “ERROR INDICATION”

By selecting this functioning mode in the STANDARD firmware type, in the normal scale status, the output is enabled on the invalid weight (OVERLOAD / UNDERLOAD), or without the signal coming from the cell (DISCONNECTED CELL).

NOTES:

- In the “*ind_Ch*” and “*trAn5n*” mode the output is enabled only when the condition takes place on the selected channel.
- In the “*dEP_Ch*” modes the output is enabled when the condition takes place on any of the set channels.

By selecting this functioning mode in the MASTER firmware type, the output is enabled when the repeater is not communicating with the weighing system; depending on the functioning mode selected in the *F_PodE* → *FuncE* step (**TECH.MAN.REF.**); this occurs when:

- inside the setup environment of the master indicator, or when it shows “*ECa n*” (in the “*MASTER*” mode);
- the repeater displays all the central segments (in the “*rEPE*” mode).

30 *net_t* – “Set point on NET WEIGHT whit TARE activated”

By selecting this functioning mode in the STANDARD firmware type (normal scale status), the function of the output on the NET weight is activated if a tare is configured.

9. INSTRUMENT MESSAGES WHILE IN USE

MESSAGE	DESCRIPTION
<i>AL_Err</i>	It is displayed when the alibi memory functioning is selected, or if it is not connected at start-up. Or, if there are communication problems between the indicator and the board. The "unit of measure conversion" is automatically set, but not saved in the set-up environment.
<i>bU5Y</i>	Print under way (PRN serial port is occupied) or indicator waiting to transmit a printing to a PC.
<i>unStAb</i>	Trying to print with an unstable weight.
<i>un_oUEr</i>	Trying to print with the weight in under load or in overload, that is, with a weight of 9 divisions greater than the capacity or of 100 divisions below the gross zero.
<i>- - - - -</i>	The weight is 9 divisions above the Maximum Capacity .
<i>- - - - -</i>	Approved instrument: the weight is under the gross zero (-100 divisions). Non approved instrument: the weight is under the gross zero (- capacity – 9 divisions).
<i>Gross_Er</i>	Trying to print with a not positive gross weight (equal or less than zero).
<i>net_Err</i>	Trying to print with a not positive net weight (equal or less than zero).
<i>LoB</i>	Net weight less than the minimum one necessary for the printing or the totalisation.
<i>no_0_un5</i>	Weight not passed by net 0 or by instability.
<i>ConU_</i>	Trying to print while the instrument is converting the unit of measure (standard mode, approved instrument).
<i>no in</i>	Trying to acquire a second time the input weight (input/output mode, set as "in_out").
<i>no out</i>	Trying to acquire a second time the output weight (input/output mode, set as "in_out").
<i>no 1</i>	Trying to acquire a second time the input weight (input/output mode, set as "G_t_" or "15t_2nd").
<i>no 2</i>	Trying to acquire a second time the output weight (input/output mode (set as "G_t_" or "15t_2nd").
<i>Er_Not</i>	In the counting mode, the sampling has not been made because the weight is unstable.
<i>Error</i>	In the counting mode, the sampling has not been made because a higher reference quantity should be used.
<i>Err_CLF</i>	Communication problems with the date/time of the indicator: check the <i>F_Mode</i> → <i>CLoCF</i> step of the setup (TECH.MAN.REF.).
<i>PrEC_</i>	It is displayed when trying to calibrate a point without first having confirmed the number of calibration points
<i>ErNot</i>	Weight unstable during the acquisition of a point during calibration.
<i>ErPnt</i>	During the acquisition of a calibration point a null value has been read by the converter.
<i>Er- 11</i>	Calibration error; a too small sample weight has been used. It is advisable to use a weight equal to at least half of the scale capacity.
<i>Er- 12</i>	Calibration error: the acquired calibration point (<i>tP1</i> o <i>tP2</i> o <i>tP3</i>) is equal to the zero point (<i>tP0</i>).
<i>Er- 37</i>	Scale to be calibrated, TECH.MAN.REF. (it is advisable to carry out a technical default, "dEFAU" parameter, before proceeding). NOTE: press the TARE key to access the setup.
<i>Er- 39</i>	Scale to be calibrated, TECH.MAN.REF. (it is advisable to carry out a technical default, "dEFAU" parameter, before proceeding). NOTE: press the TARE key to access the setup.
<i>Eco x</i>	It is displayed for an instant if the master can connect to the slave X; if the connection is not possible, the message remains fixed and the master emits an acoustic signal.

10. PRINT EXAMPLES

WEIGHING NR.	00000001
GROSS	2,000 kg
TARE	0,500 kg
NET	1,500 kg

WEIGHING NR.	00000002
GROSS	3,000 kg
TARE	1,000 kg
NET	2,000 kg

WEIGHING NR.	00000002
TOTAL NET	2,862 kg
TICKET NR.	2
24/08/06 16:54:10	

Totalizer Mode

GROSS (HOLD)	3,326 kg
TARE (HOLD)	1,364 kg
NET (HOLD)	1,926 kg
TICKET NR.	1
24/08/06 16:54:10	

Hold Mode

SCALE 1	0.000 kg
SCALE 2	4.000 kg
SCALE 3	5.000 kg
SCALE 4	10.000 kg
SUM	19.000 kg
TICKET NR.	1
16/08/06 11:56:10	

Master Mode (Sum mode)

HEADING 1

HEADING 2

HEADING 3

HEADING 4

GROSS 8,000 kg

TARE 3,000 kg

NET 5,000 kg

TICKET NR. 1

24/08/06 16:54:10

Standard Weight Indicator Mode
(VISS, Std, ntGS)

GROSS 1,000 kg

TARE 0,500 kg

NET 0,500 kg

PCS 100

APW 0,005 kg

TICKET NR. 2

24/08/06 16:54:10

Piece Counting Mode

GROSS (PEAK) 1,500 kg

TARE (PEAK) 0,000 kg

NET (PEAK) 1,500 kg

TICKET NR. 1

24/08/06 16:54:10

Peak Mode

DECLARATION OF CONFORMITY

This device conforms to the essential standards and norms relative to the applicable European regulations. The Declaration of Conformity is available in the web site www.diniargeo.com

WARRANTY

The TWO YEAR warranty period begins on the day the instrument is delivered. It includes spare parts and labour repair at no charge if the INSTRUMENT IS RETURNED prepaid to the DEALER'S PLACE OF BUSINESS. Warranty covers all defects NOT attributable to the Customer (such as improper use) and NOT caused during transport.

If on site service is requested (or necessary), for any reason, where the instrument is used, the Customer will pay for all of the service technician's costs: travel time and expenses plus room and board (if any).

the Customer pays for the transport costs (both ways), if the instrument is shipped to DEALER or manufacturer for repair.

The WARRANTY is VOIDED if any of the following occurs: repairs or attempted repairs are made by unauthorised personnel, connected to equipment installed by others, or is incorrectly connected to the power supply, or instrument has defects or damage due to carelessness or failure to follow the guidelines in this instruction manual.

This warranty DOES NOT provide for any compensation for losses or damages incurred by the Customer due to complete or partial failure of instruments, even during the warranty period.

AUTHORIZED SERVICE CENTRE STAMP

